



Semiconductor nanowire arrays for next generation highly integrated photonic systems and IoTs

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**III-V Materials
& Devices
- Low
Dimensional
Materials
(QWs, QDs,
NWs, 2D)**



MOCVD



Lasers/LEDs
(blue-infrared)

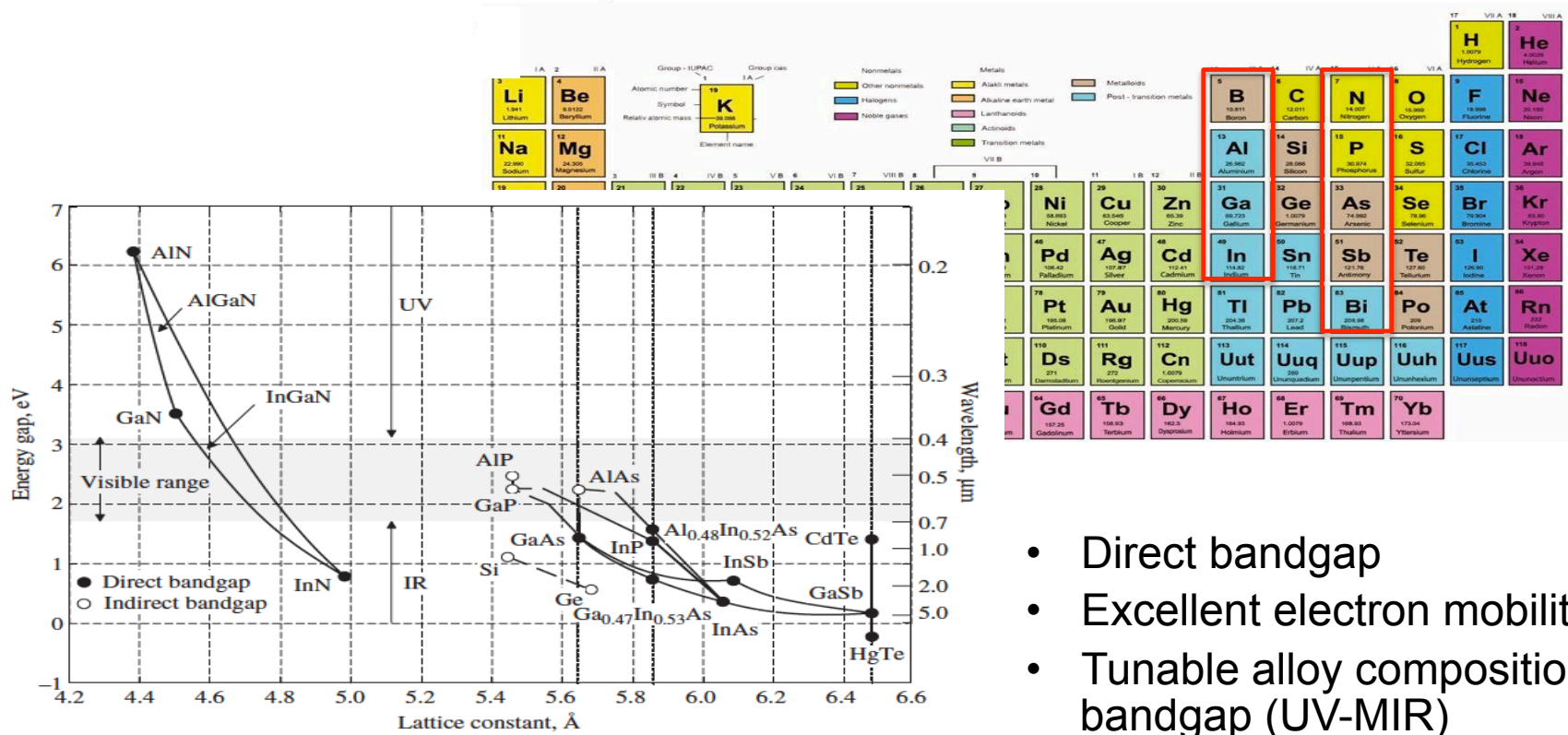
Photodetectors
(UV-THz)

Solar cells

Water splitting -
hydrogen

Chemical Sensors

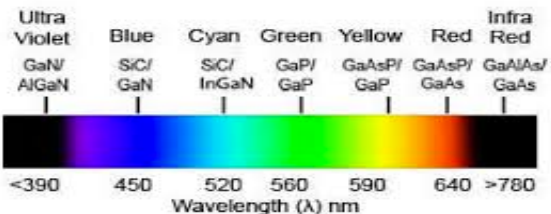
III-V compound semiconductors



- Direct bandgap
- Excellent electron mobility
- Tunable alloy compositions/ bandgap (UV-MIR)

Optoelectronic devices based on III-Vs

LEDs/Lasers



Ga = Gallium Al = Aluminium As = Arsenide P = Phosphide
Si = Silicon C = Carbide N = Nitride In = Indium



Photodetectors

InGaAs Photodiode



Thermal imaging camera
(GaAs/AlGaAs QWIP)



Solar cells

Satellite Powered by Triple
Junction Solar Cells

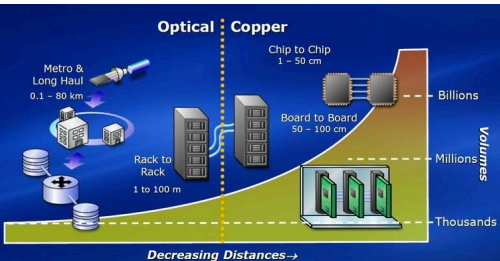


Concentrator PV



Highly functional and compact system: photonic/electronic integration

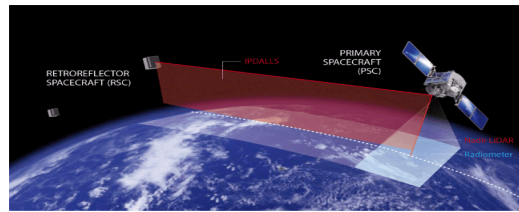
Optical interconnects



<https://www.openpr.com>

LiDAR (Light Detection and Ranging) technologies

Remote sensing



LIDAR Installed in Satellites for Remote Sensing

Autonomous vehicle



www.forbes.com

Smart Phone



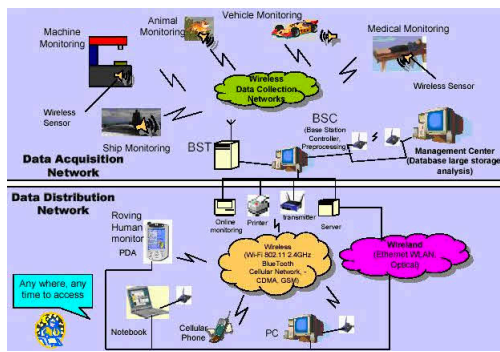
iPhone12 Pro:
LiDAR Scanner

AR/VR/Hologram



<https://theconversation.com/>

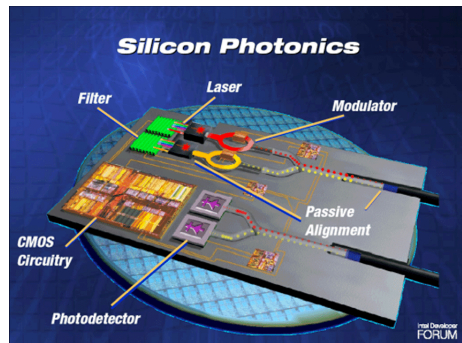
Wireless sensor networks



- Transport
- Industry
- ...
- Agriculture
- Health

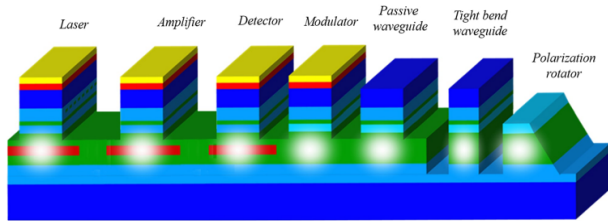
<https://www.elprocus.com/>

Si based PICs



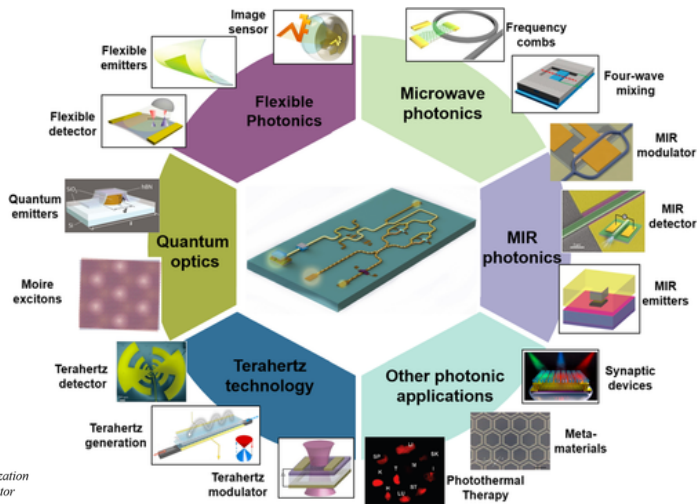
<https://ic.twaking.net/ext/i.dsp/1109883395.png>

InP based PICs

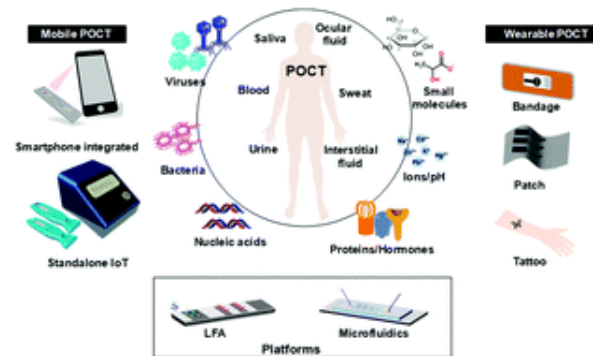


Material platforms for PICs/IoTs

2D materials for PICs



Multiplexed wearable point-of-care testing



J. H. Wu, *Small Science* 1, 2000053 (2020).

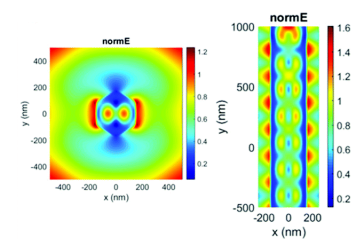
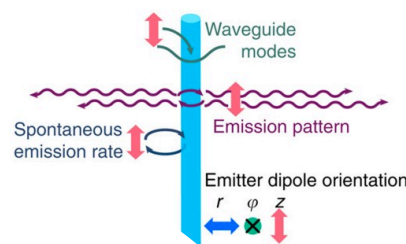
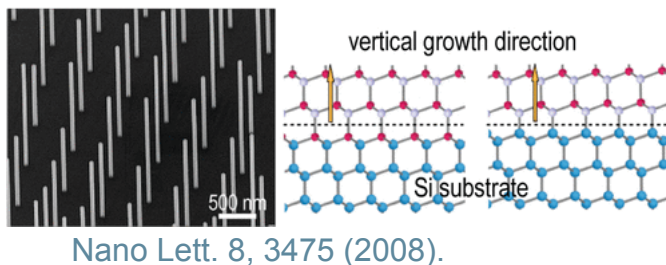
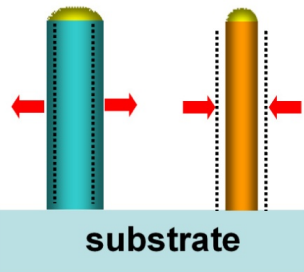
Chem. Soc. Rev., 2020,49, 1812.

APL Photon. 4, 050901 (2019). **III-V nanowires - a versatile, flexible material platform for PICs & IoTs**



- Introduction
- III-V NW materials and devices
- Quantum well nanowire array
 - SAE growth
 - Light emitting diodes
 - Photodetectors
- Nanowire array gas sensors (health and environmental monitoring)
 - NO_2
 - Acetone
- Conclusions

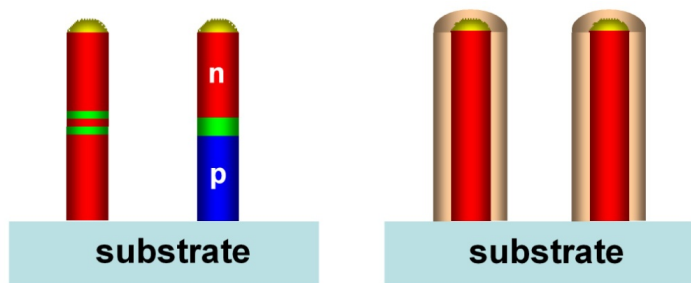
III-V nanowires as nano-building blocks for future PICs & IoTs



Nat Comm. 7, 13950 (2016).

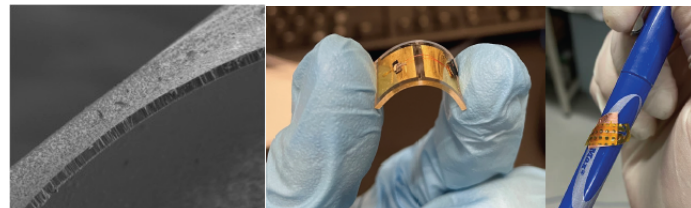
Nanoscale 14, 3527 (2022).

- Relax the fundamental limitation of lattice mismatch
 - heterostructure growth/III-V on Si



- Flexibility in device engineering in both axial and radial directions

- Support both localized resonances and guided modes to enhance light emission and absorption

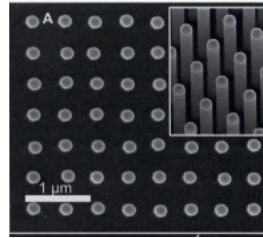
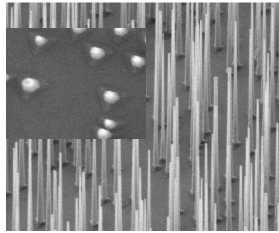


- Large surface area and mechanical flexibility for sensor or photo-electrochemical applications

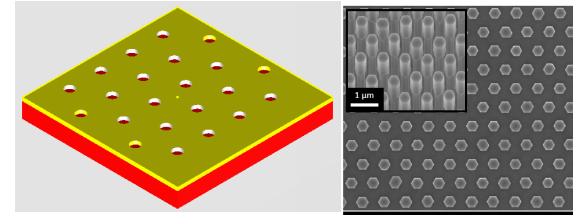
III-V nanowire materials: growth/fabrication

- Bottom up: Epitaxial growth

Vapour-liquid-solid (VLS)

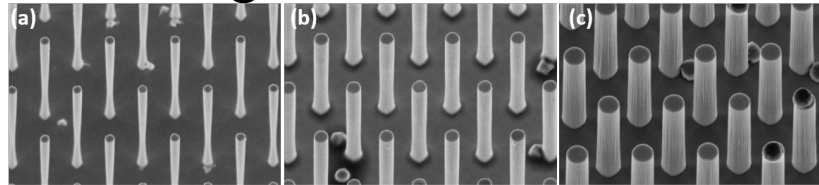


Selective area epitaxy (SAE)



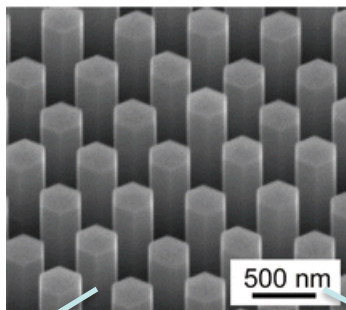
Nanoscale Res. Lett. 1, 208 (2016). Science 339, 1057 (2013). Y. Yang et al, ACS Nano 12, 10374, (2018).

- Top-down: etching

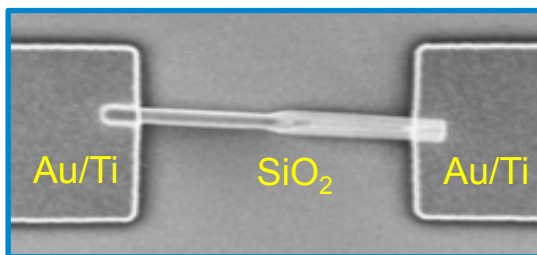


S. Y. Wei et al, Adv. Func. Mater. 32, 2107596 (2021).

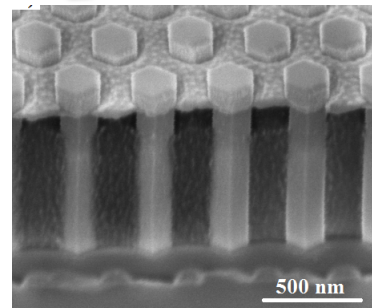
Nanowire Devices: single vs array



Single NW devices



Array NW devices



Lasers/LEDs

Detectors

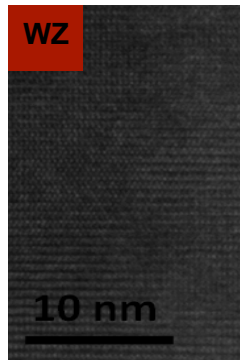
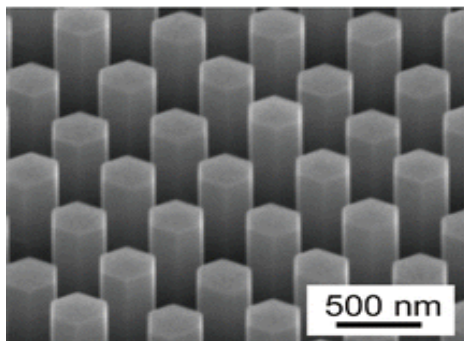
Solar cells

Chemiresistive
sensors



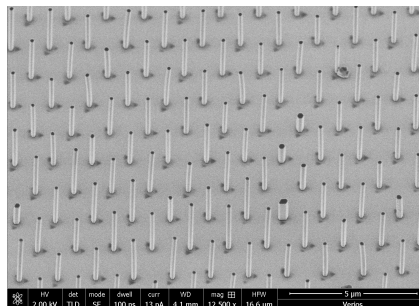
III-V Nanowire Materials and Devices

SAE InP NWs

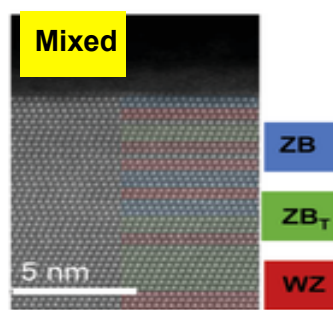
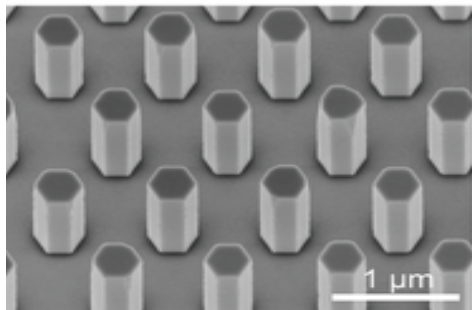
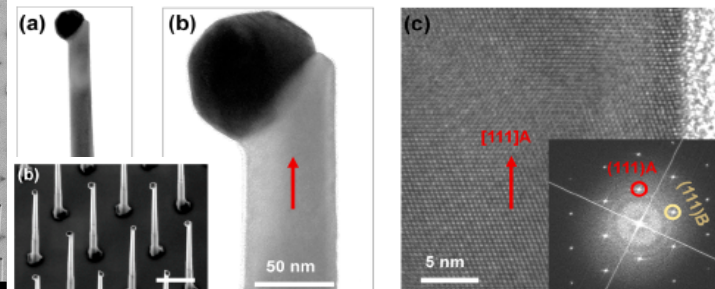


NW materials

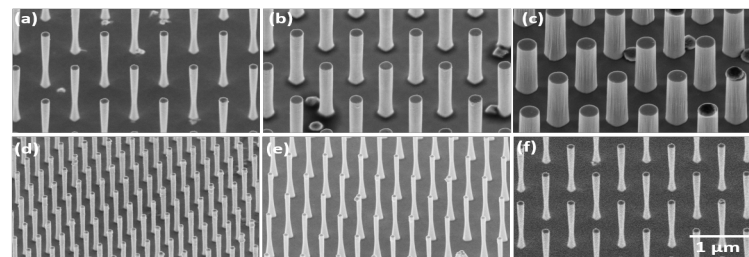
SAE InAs NWs



VLS GaAsSb NWs

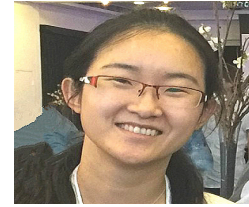
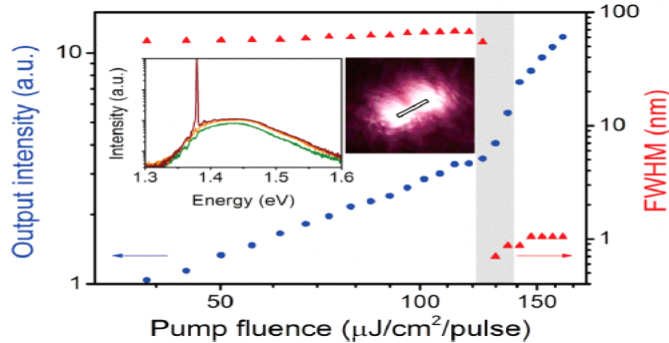
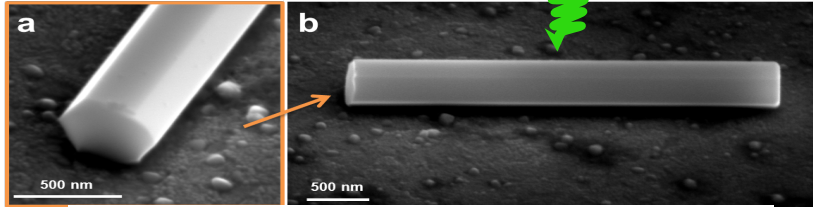


Top-down etched InP NWs



- A range of III-V NW materials including InP (WZ, WZ/ZB), GaAsSb, InAs, GaAs/AlGaAs QWs, and **InGaAs/InP QWs** etc

Optically pumped laser



Integrating a nanowire laser in an on-chip photonic waveguide, R. Yi et al Nano Letters 22, 9920 (2022).

Vertical Emitting Nanowire Vector Beam Lasers, X. Zhang et al, ACS nano (2023).

Self-frequency-conversion nanowire lasers

R Yi et al, Light: Science & Applications 11, 120 (2022).

Ultralow threshold, single-mode InGaAs/GaAs multiquantum disk nanowire lasers

X Zhang et al, ACS nano 15, 9126 (2021).

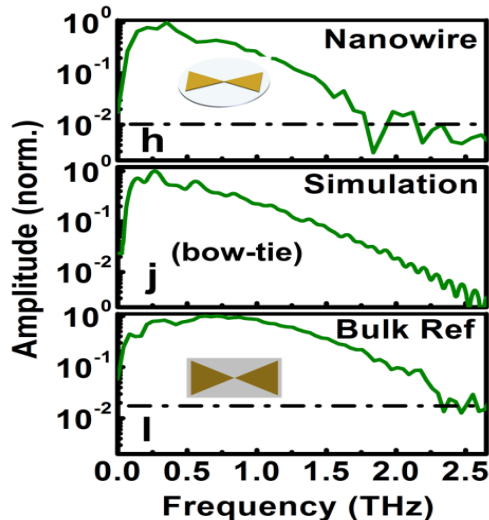
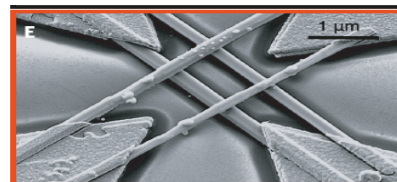
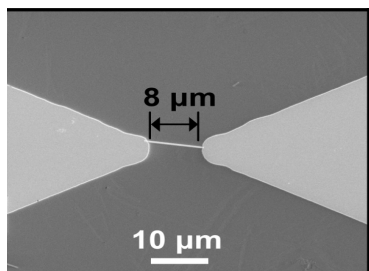
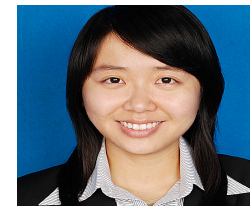
Vertically emitting indium phosphide nanowire lasers, W. Z. Xu et al, Nano letters 18, 3414 (2018).

Q. Gao et al, Nano Lett. 14, 5206 (2014).

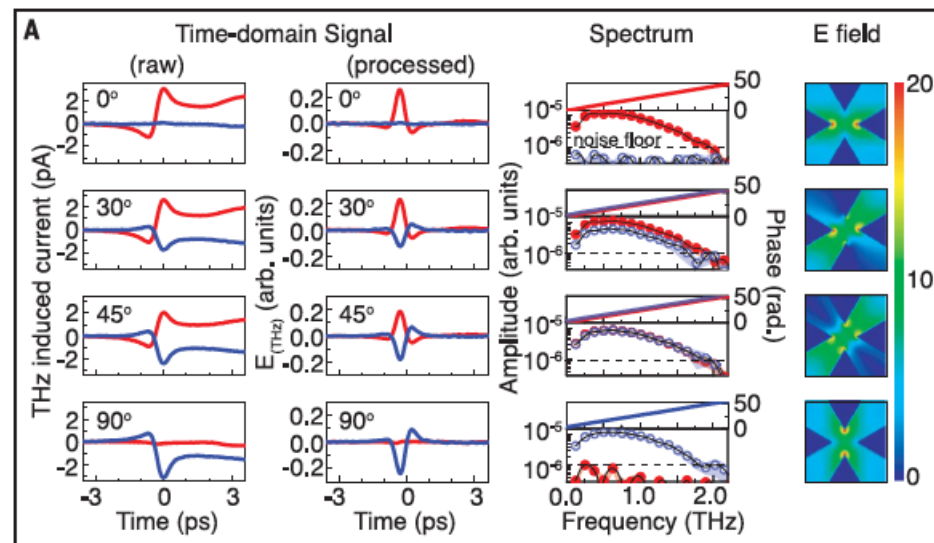
- 1D structure supports guided modes along the NW and providing optical feedback due to the large refractive index contrast at NW ends
- Room temperature lasing from the NWs transferred onto a low index substrate

Electrically injected laser remains challenging.

NW THz detector

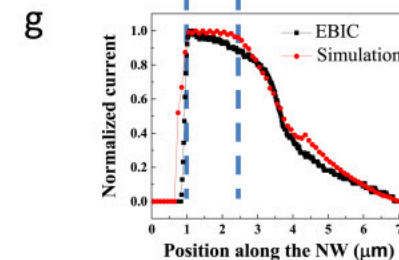
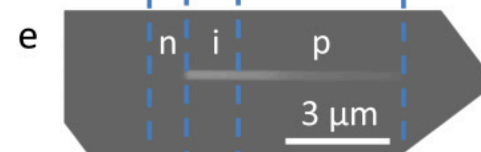
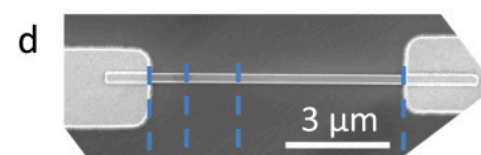
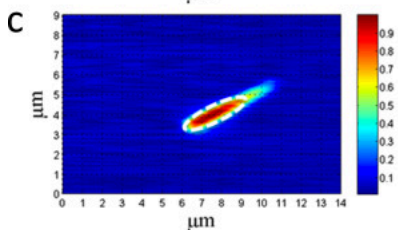
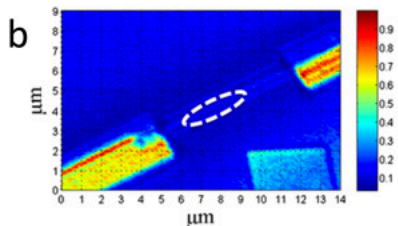
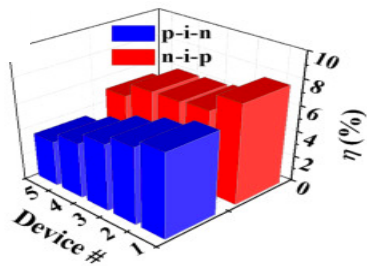
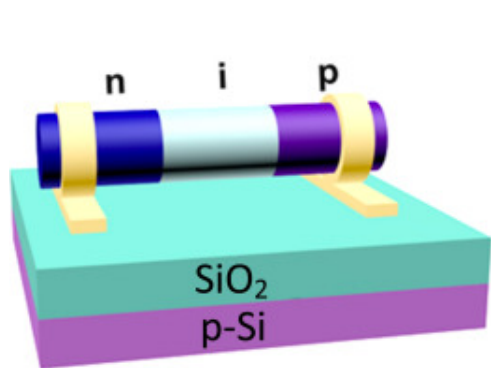


- K. Peng et al., Nano Lett. 15, 206 (2015).
- K. Peng et al., Nano Lett. 16, 4925 (2016).
- K. Peng et al., Science 368, 510 (2020).



In collaboration with University of Oxford and University of Strathclyde

PN Junction design and characterisation for nanowire solar cells




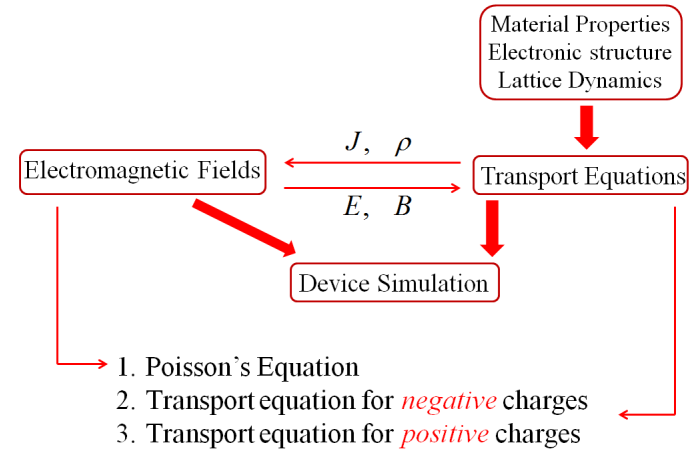
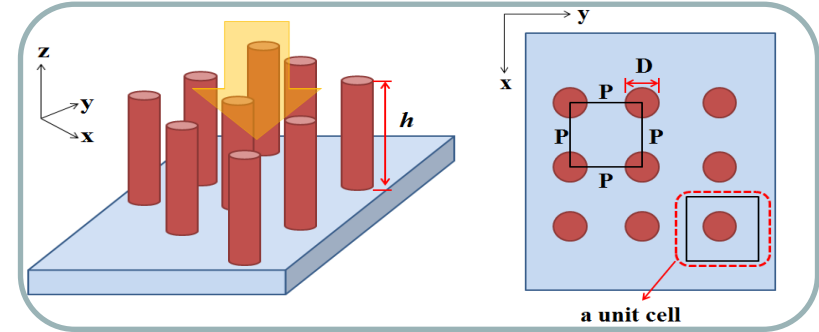
Z. Zhong, Z. Y. Li et al, Nano Energy 28, 106, (2016).

Z. Y. Li et al, Advanced Materials Technologies 3, 1800005 (2018).

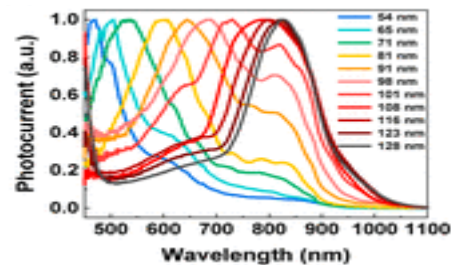
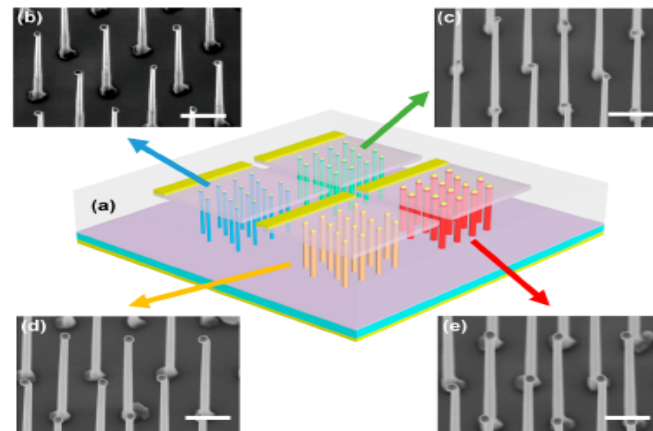
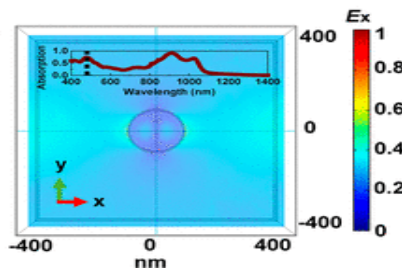
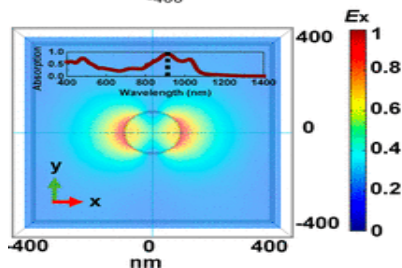
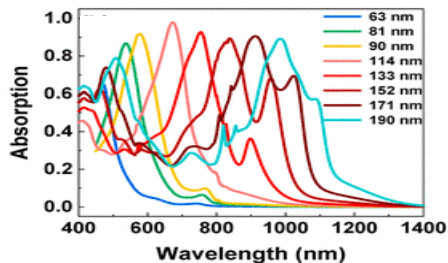
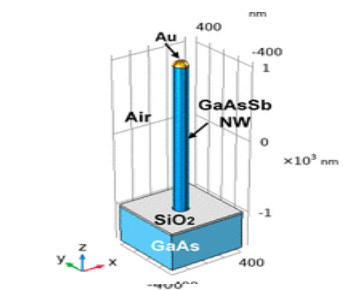
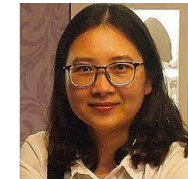
Z Li, et al, Progress in Natural Science: Materials International 28, 178 (2018).

Nanowire Array Design

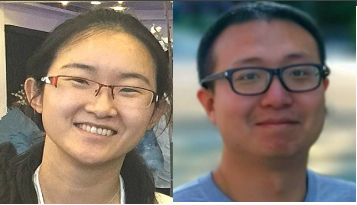
- Optical: the geometry (diameter, spacing, height and shape) of the NW array strongly affects its absorption and/or light emission characteristics.
- 
- Electrical: the design of the **electronic** (such as heterostructures/QWs) and **electrical** structures (such as pn junctions) of the NWs are also essential to achieve high performance NW devices.



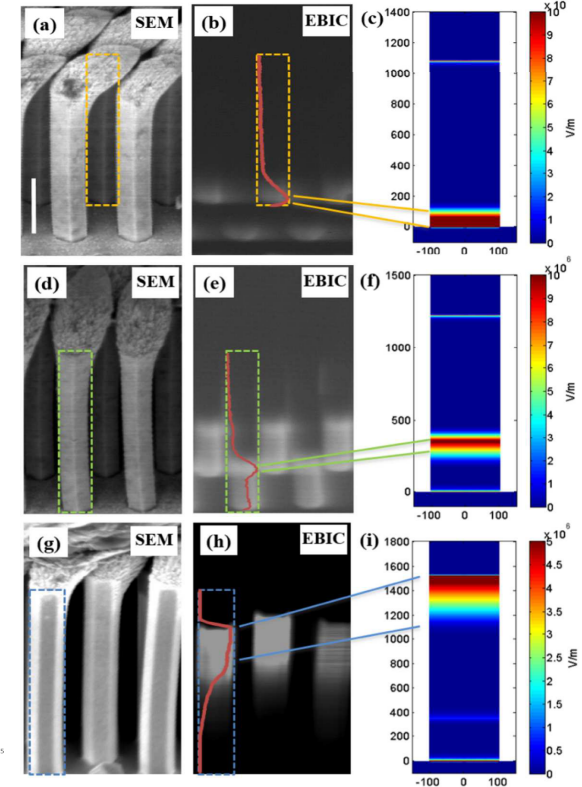
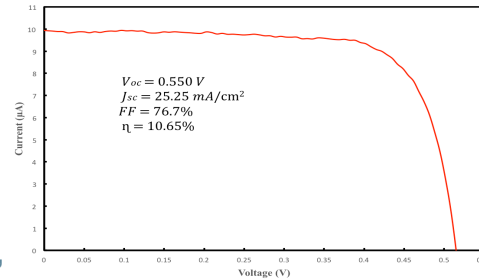
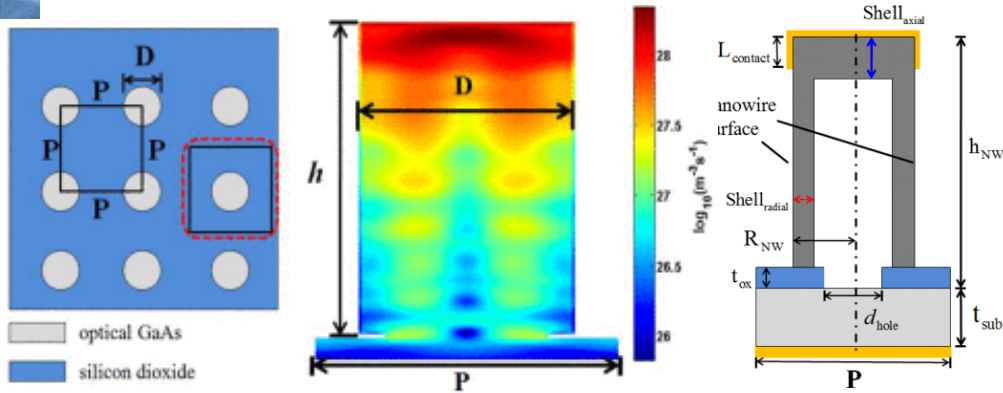
GaAsSb nanowire array dual-band multi-wavelength detectors



Z. Y. Li et al, Nano Letters , 21, 7388 (2021).

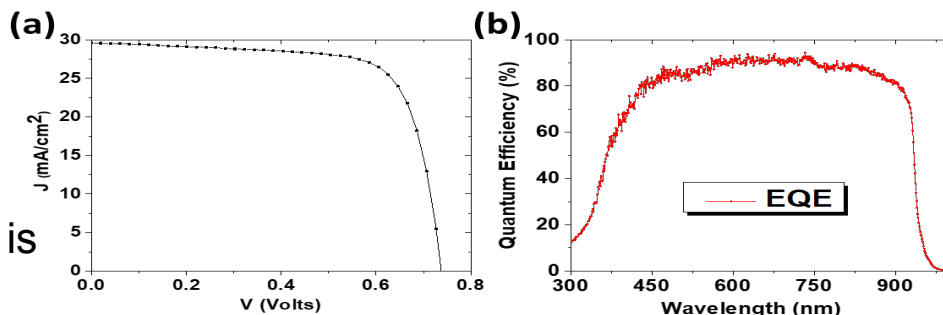
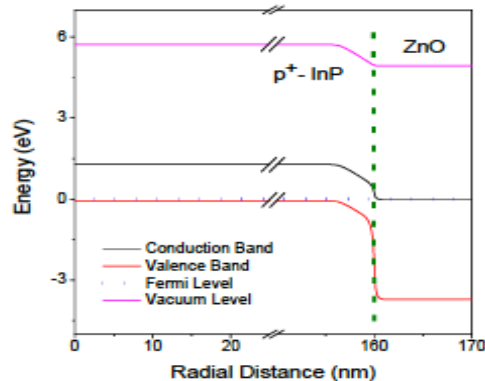
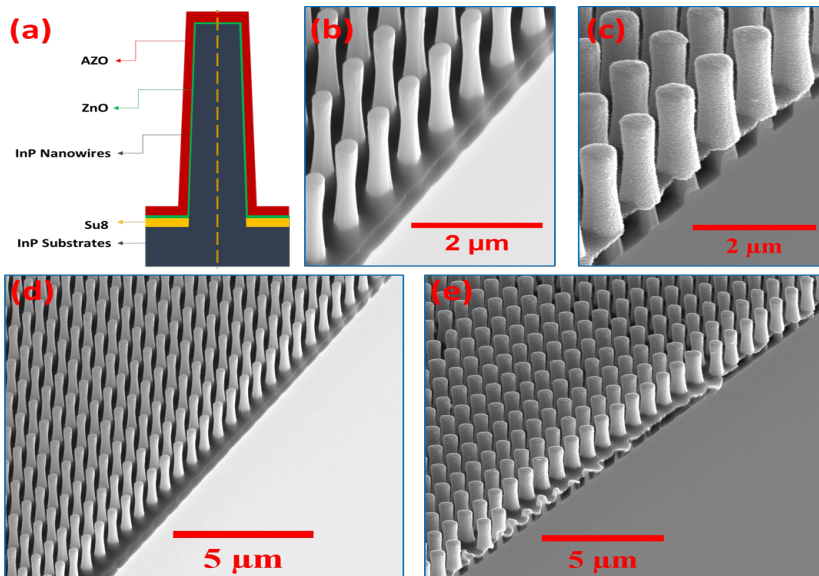


Nanowire array solar cells



Z. Li et al, IEEE J. Photovoltaics 5, 854 (2015).
 Q. Gao et al, Progress in Photovoltaics: Research & Applications 27, 237(2019).
 Z. Y. Li et al, Advanced Materials Technologies 3, 1800005 (2018).

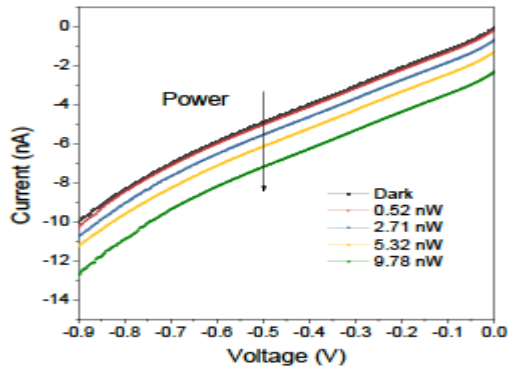
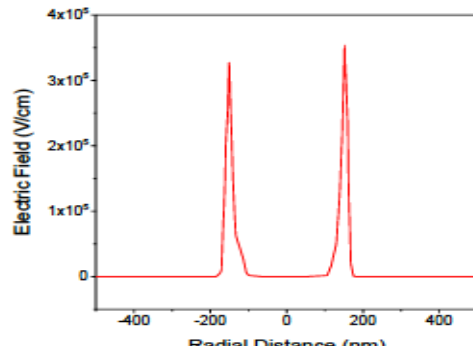
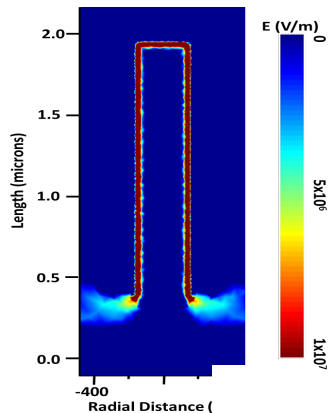
Top-down: p-InP/n-ZnO/AZO radial heterojunction NW solar cells



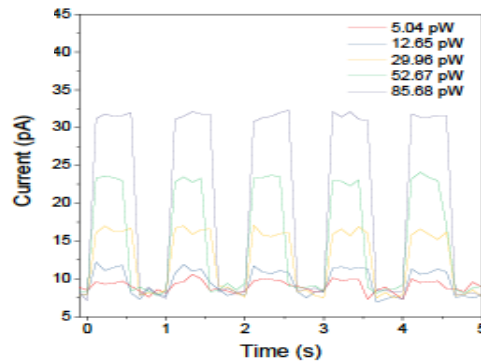
A photovoltaic conversion efficiency of 17.1% is achieved - the best reported value for radial junction nanowire solar cells.

V. Raj et al, ACS Nano 13, 12015 (2019).

Radial heterojunction self-powered detector for single photon level photon detection



Self-powered detection (0 V)
@700 nm picosecond laser
(6 ps pulse width)





Quantum Well Nanowire Arrays

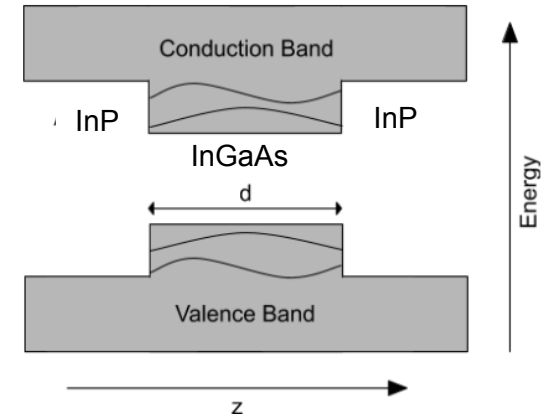
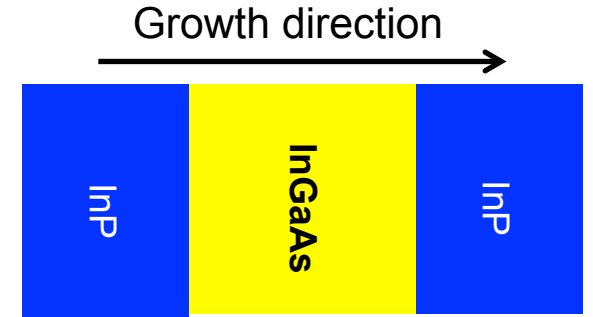
Quantum wells for optoelectronic device applications

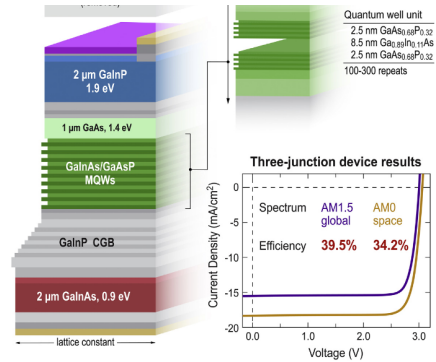
- A semiconductor quantum well is a heterostructure formed by sandwiching a thin layer of small bandgap semiconductor with two layers of large bandgap semiconductor, such as GaAs/AlGaAs, or InGaAs/InP.
- Advantages of quantum wells
 - quantum confinement effect
 - band gap engineering



Zhores Alferov Herbert Kroemer

- Nobel Prizes 2000: “developing semiconductor heterostructures used in high-speed- and optoelectronics”.

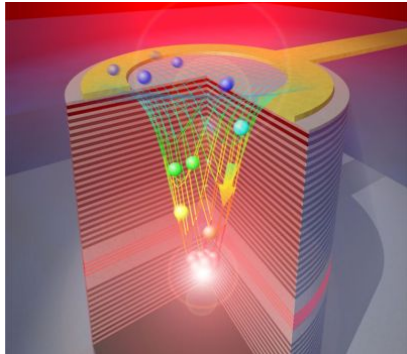




QW solar cell:
 Triple junctions -
 Record efficiency 39.5%

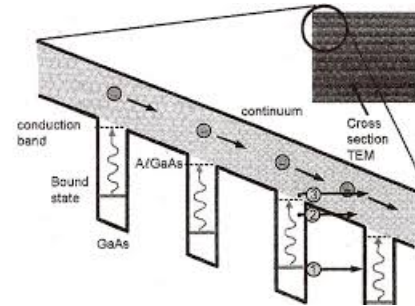
France et al., *Joule* 6, 1121–1135 (2022)

QW lasers:/LEDs



Schneider, C et al. . *Nature* **497**, 348 (2013).

Mid- to long- wavelength QW infrared photodetector for thermal imaging



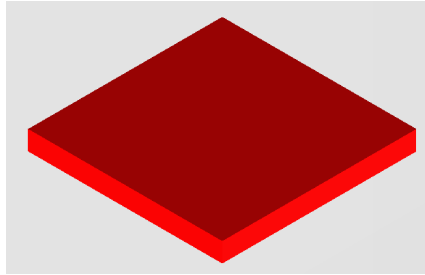
Sensors and Materials 12, 327 (2000).



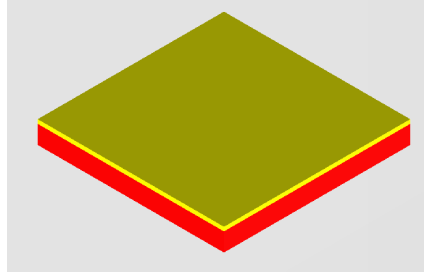
NASA News: https://www.nasa.gov/centers/goddard/news/topstory/2006/qwip_advance.html

- InGaAs/InP quantum wells have been widely used in laser diodes for telecommunication systems (1300-1600 nm).
- Incorporation of quantum wells in nanowires will further enhance the light emission and extraction efficiency, as well as wavelength tunability of LEDs.

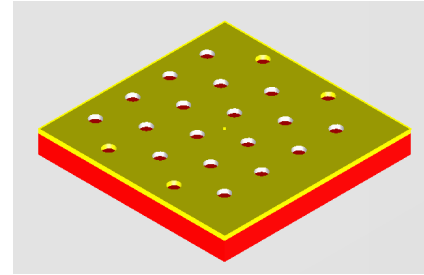
Nanowire array – selective area epitaxy (SAE)



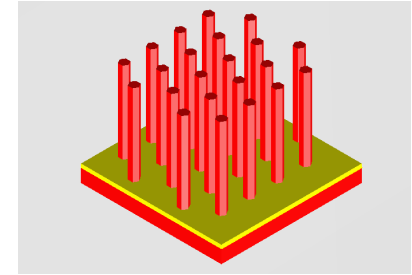
InP substrate



PECVD SiO₂



EBL patterning/wet etching
of ~tens of nm holes



MOCVD growth
of nanowire arrays

- Substrate patterning:
 - SiO₂ (30nm) deposition on InP (111)A substrate
 - Electron beam lithography and wet chemical etching to open holes on the SiO₂
- MOCVD growth
 - Growth temperature, gas flow rate and group V(PH₃) /group III (TMIn) ratio

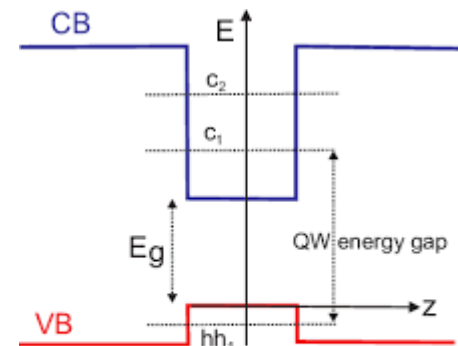
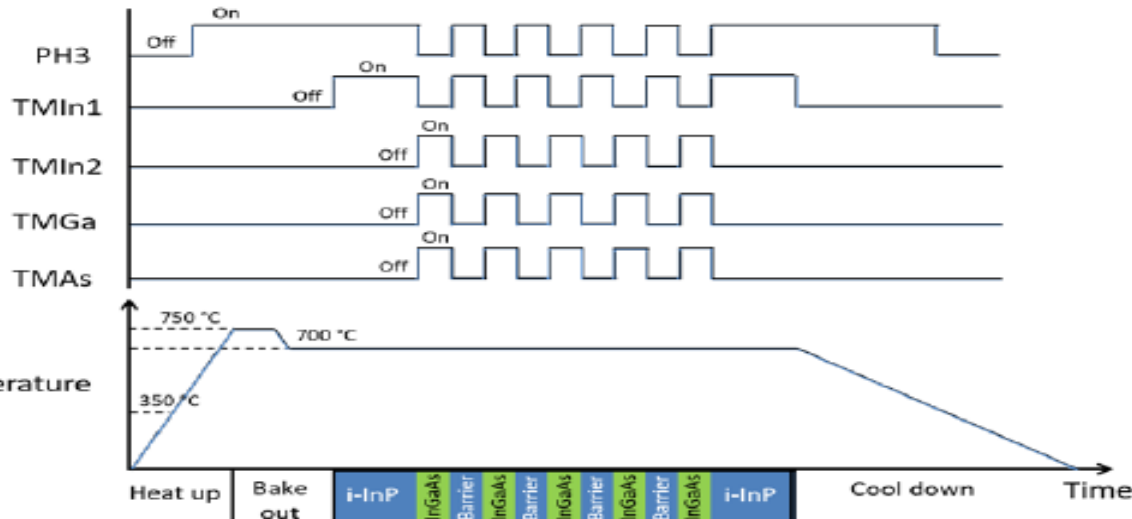
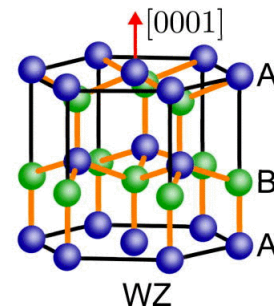
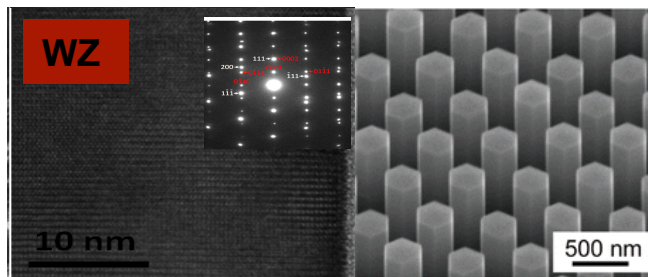


MOVPE (MOCVD)

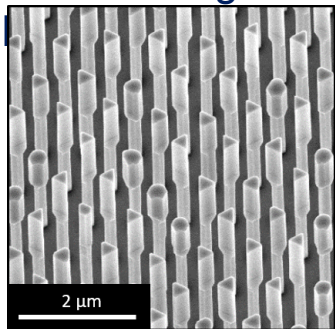
SAE growth of InGaAs/InP quantum wells based on WZ InP nanowires

High T_g (~ 700 °C) and low V/III ratio (~ 80)

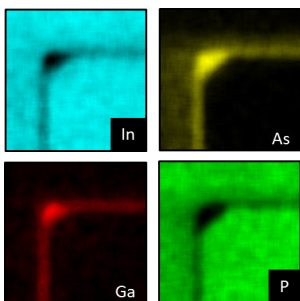
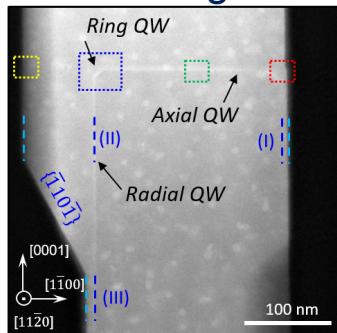
Q. Gao et al., Nano Lett., 14, 5206 (2014).



SEM of Single QW



STEM image of NW

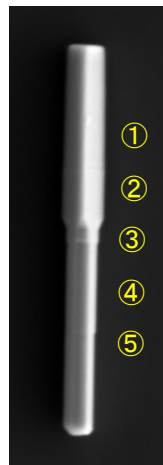
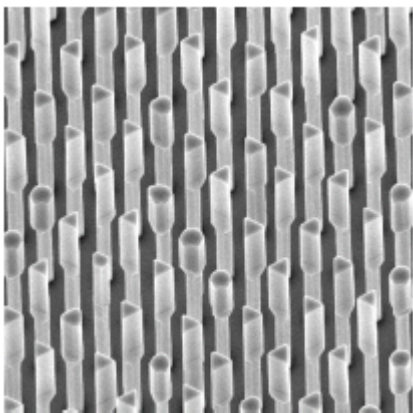


EDX mapping image from QW corner

- QW consists of three components: radial, ring and axial QWs.
- When InGaAs layer is grown on WZ InP nanowire, the radial InGaAs layer could adopt WZ structure from the core; axial InGaAs layer tends to form a more thermodynamically favorable ZB structure due to less surface energy consumption.
- This leads to different growth rate at different NW facets, creating the inclined facet as well as the facet evolution into diverse side facets and NW morphologies.

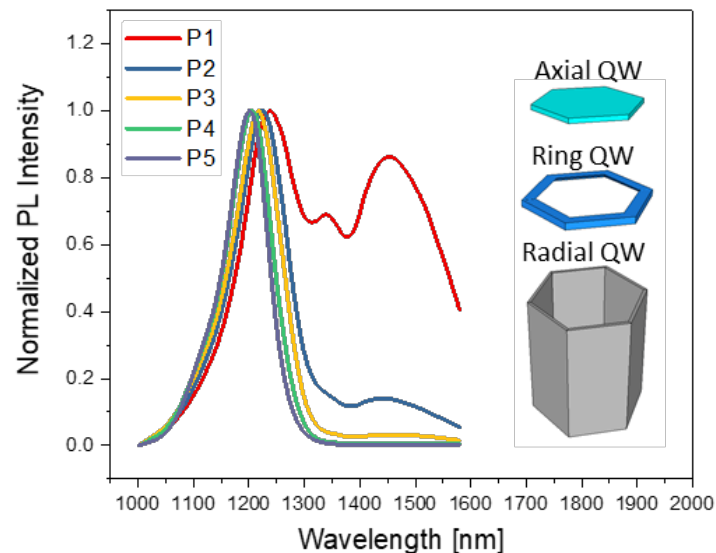
I. Yang *et al.*, *ACS Nano* 12, 10374 (2018).

Optical property of InGaAs/InP QW nanowire



Shortest wavelength is originated from the radial QW while the longer wavelengths are from the ring or axial QW.

Radial Axial/Ring QW

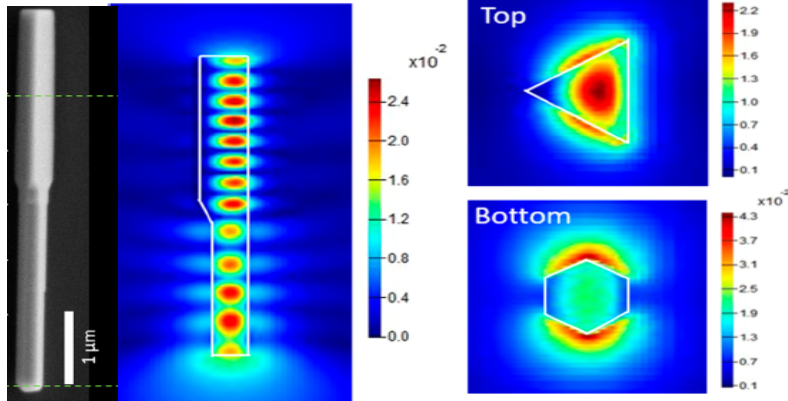


Position dependent Photoluminescence

FDTD Simulation of light extraction in single vertical NW

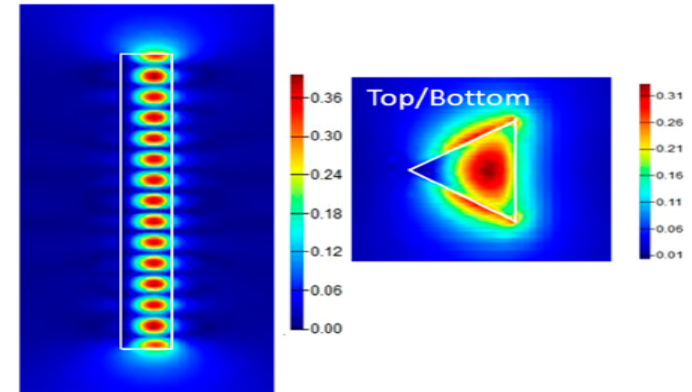
NW with inclined facet

NW with no inclined facet



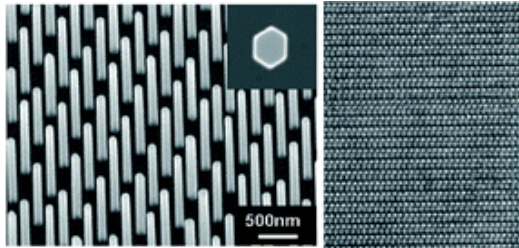
Light extractions to the top (triangle), bottom (hexagon), and the sides are **13.5**, **37.9** and **45.2%**, respectively.

- The inclined lateral facets cause the disruption of optically resonant mode which leads to significant optical loss through the sidewall of NWs.
- Hexagonal facet has higher light extraction than triangular facet.

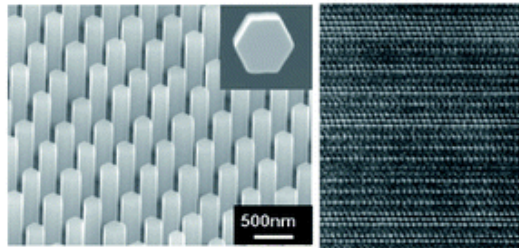
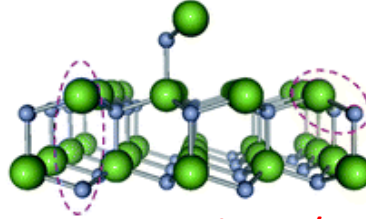


Light extractions to the top, bottom, and the sides are **25.3**, **30.9**, and **43.8%**, respectively.

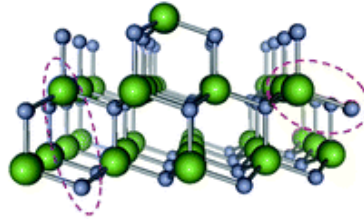
Structural Transition in Indium Phosphide Nanowires



WZ facets: (higher T_g and lower V/III ratio)



Mixed WZ/ZB facets: (lower T_g and higher V/III ratio)

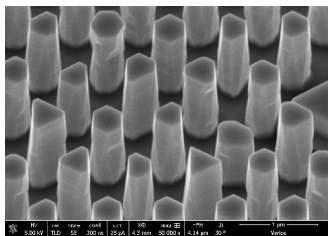


- The direction of the hexagon is different for the two types of nanowires, the facets are $\{1\bar{1}00\}$ of the surface of WZ and $\{1\bar{1}\bar{0}\}$ of ZB in nanowires.
- Surface termination and sidewall surface energy play important role on the crystal structure transition of InP NWs.

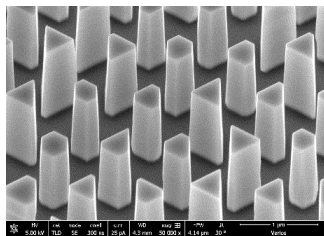
ZB InP Nanowire Growth (low growth T and high V/III)

V/III ratio Dependent Growth ($T \sim 595^\circ\text{C}$)

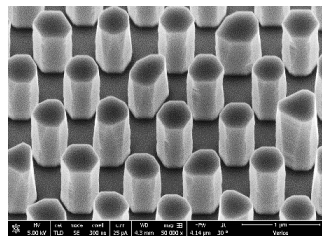
V/III~297



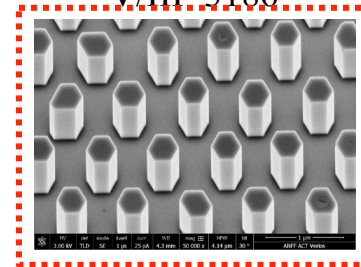
V/III~600



V/III~952

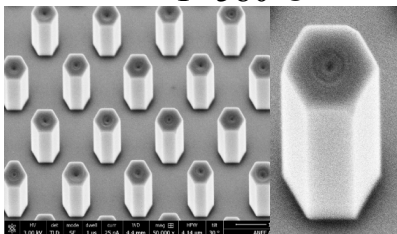


V/III~3186

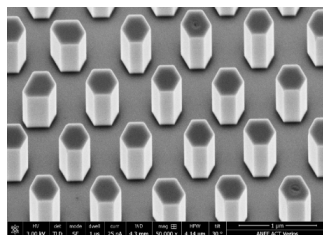


Temperature Dependent Growth (V/III ~3186)

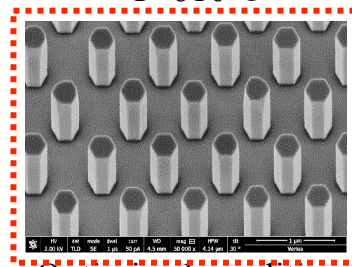
$T \sim 580^\circ\text{C}$



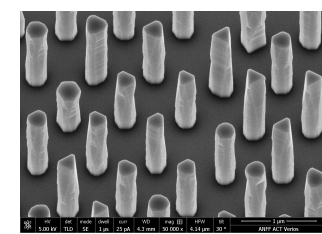
$T \sim 595^\circ\text{C}$



$T \sim 610^\circ\text{C}$

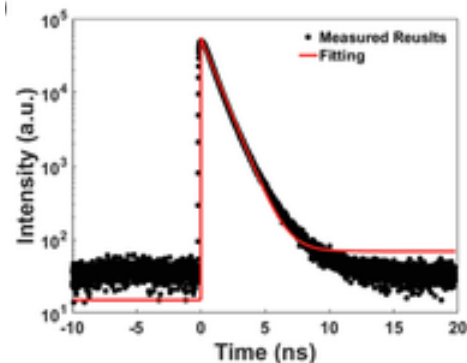
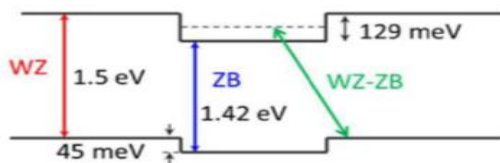
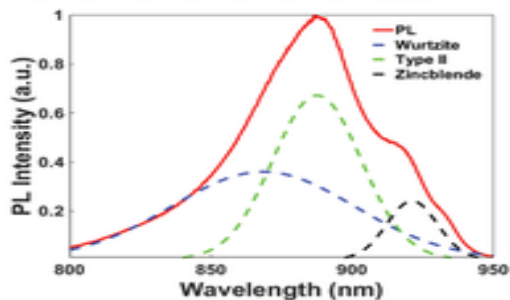
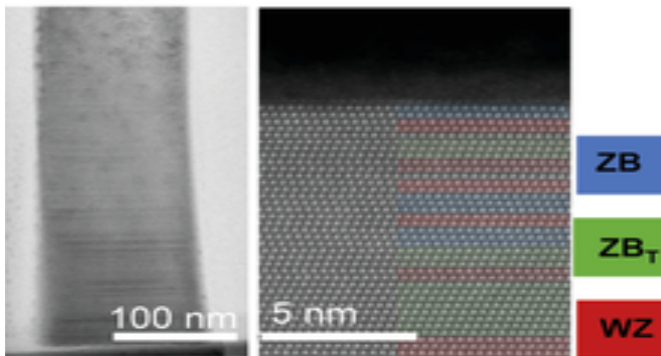
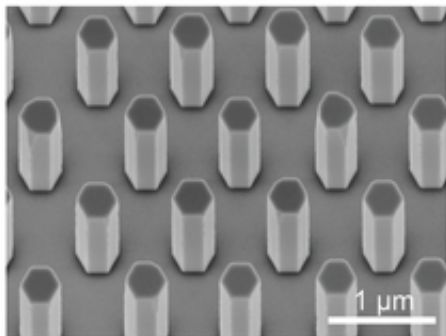


$T \sim 625^\circ\text{C}$



Optimized condition

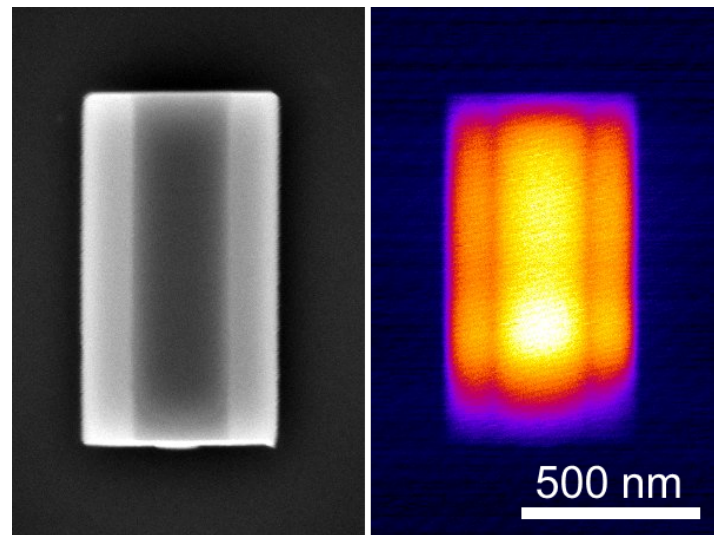
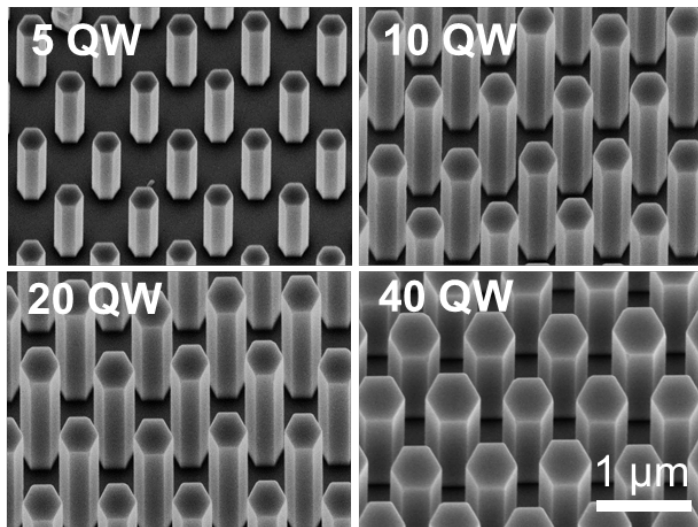
ZB InP Nanowire Characterisation



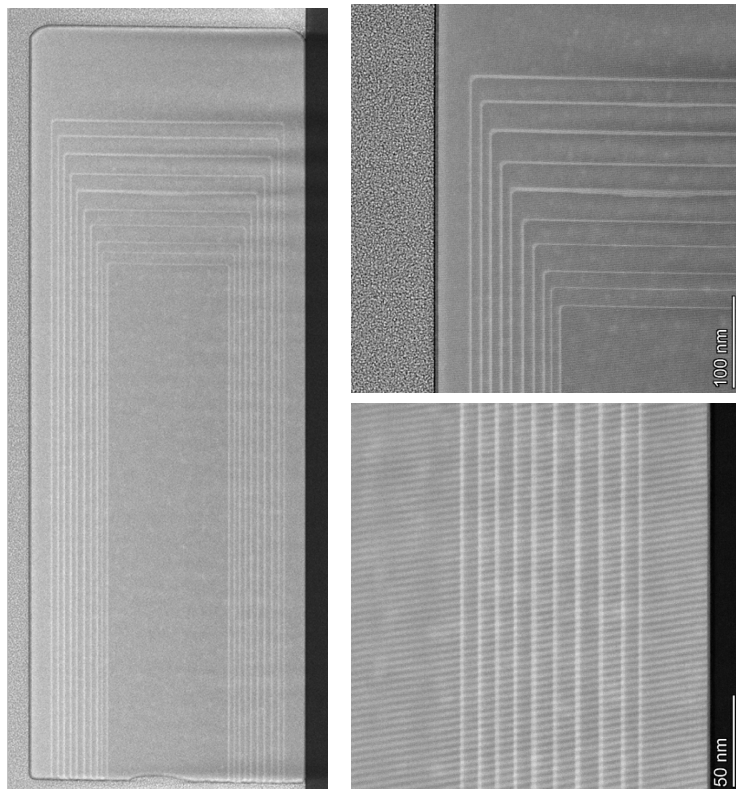
~ns minority carrier lifetime

- Mixed ZB/WZ (polytypic) structure
- High density of stacking faults
- Smooth {110} sidewalls
- ~ 1 ns lifetime

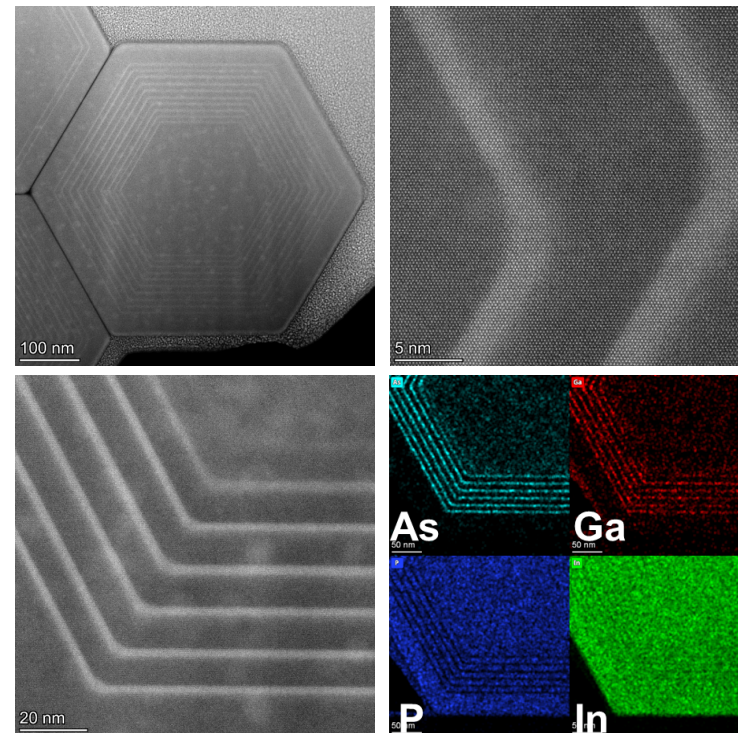
High uniformity and high yield InGaAs/InP multi-QW Nanowires



{110} faceted InP nanowire based QW growth

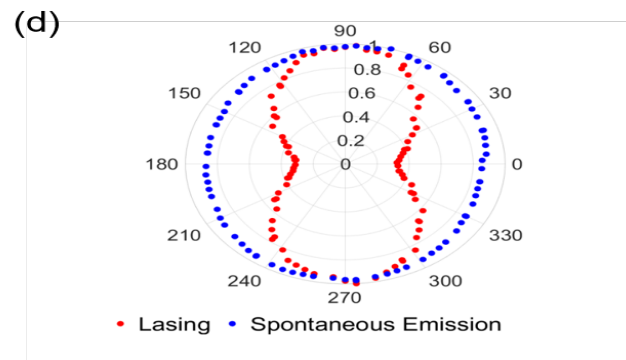
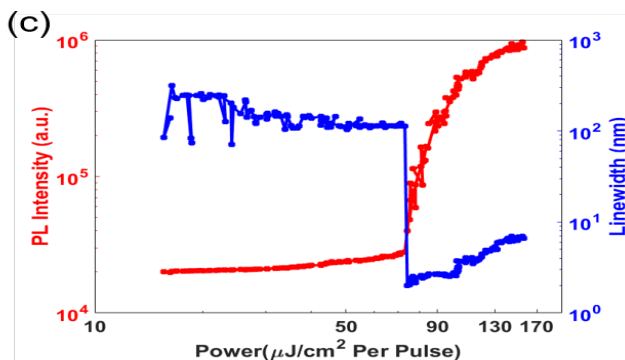
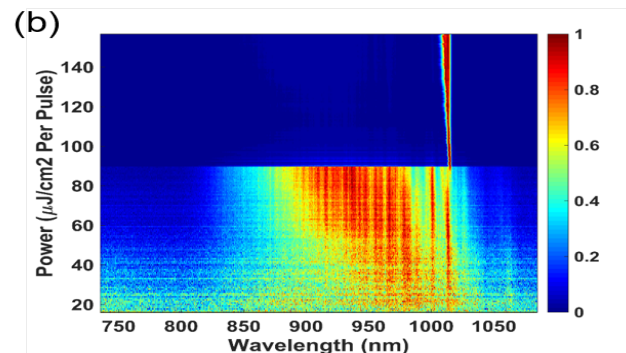
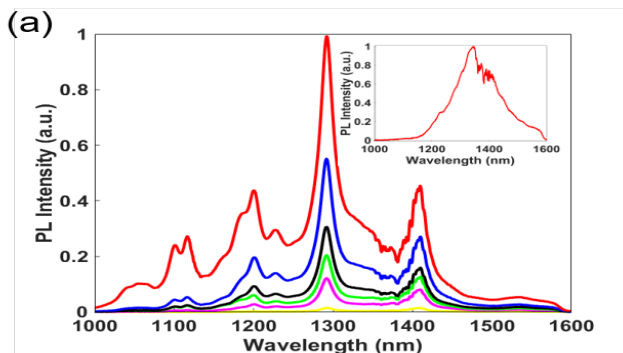


NW vertical cross-section

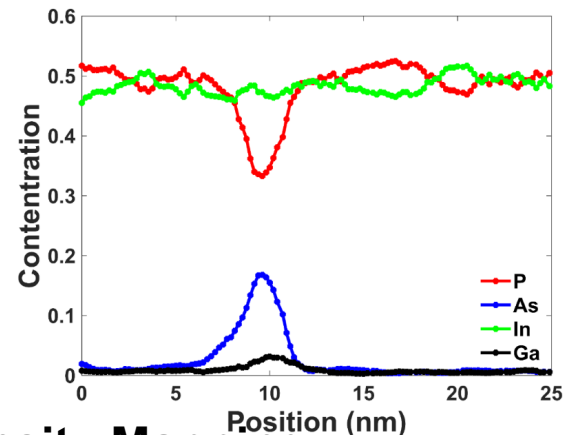
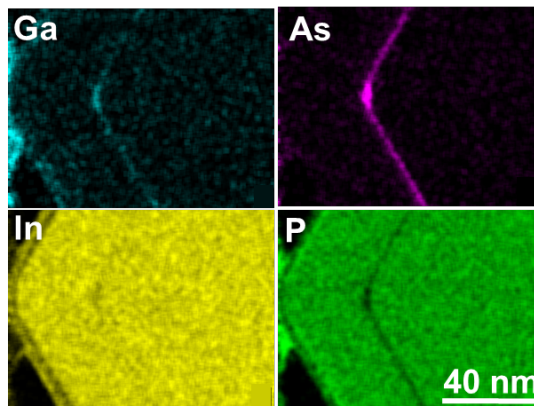
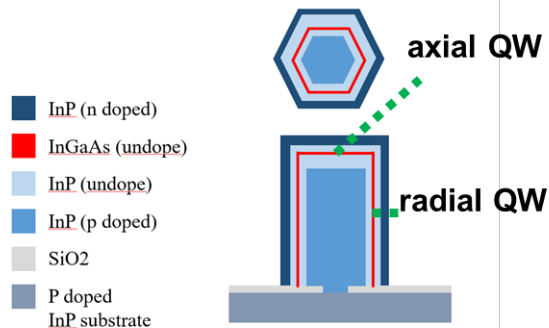


NW lateral cross-section

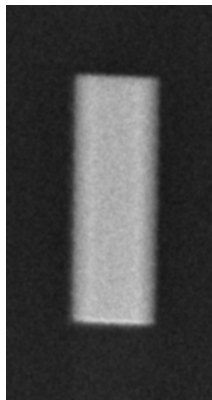
Optically pumped lasing from single QW-NW



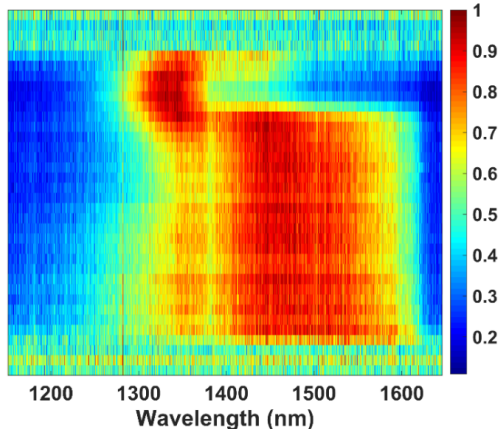
p-i-n InGaAs/InP 1-QW Nanowire



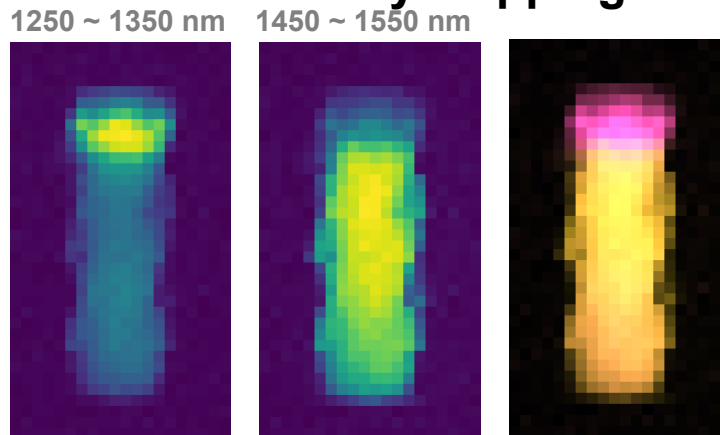
SEM



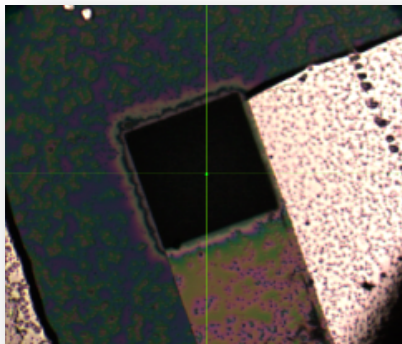
CL Spectra Mapping



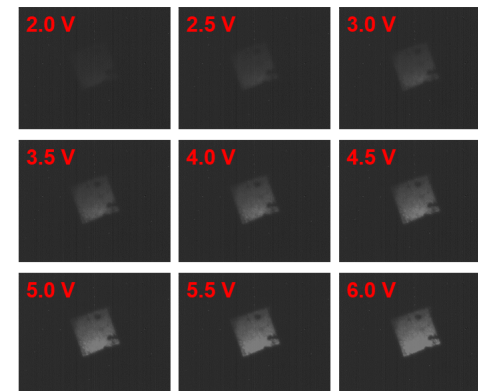
CL Intensity Mapping



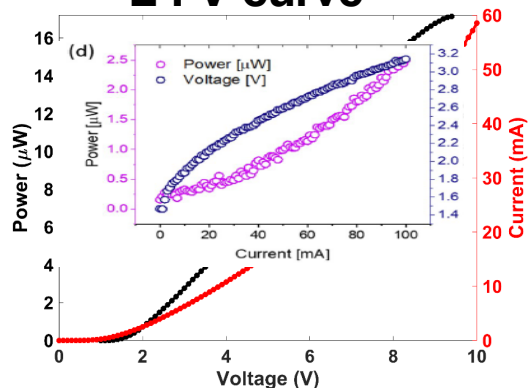
Fabricated device



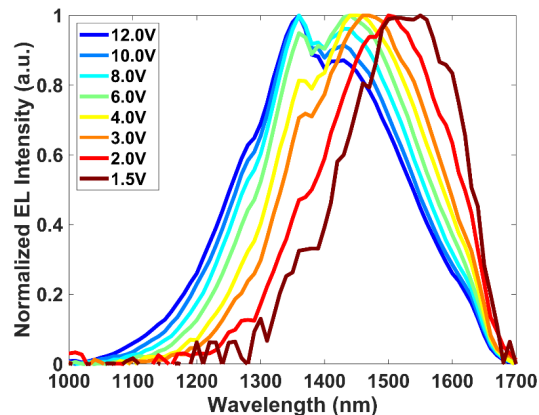
Single QW-NW LED characterisation



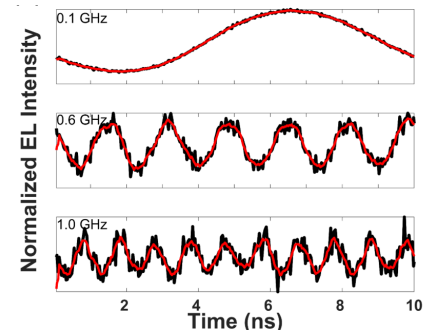
L-I-V curve

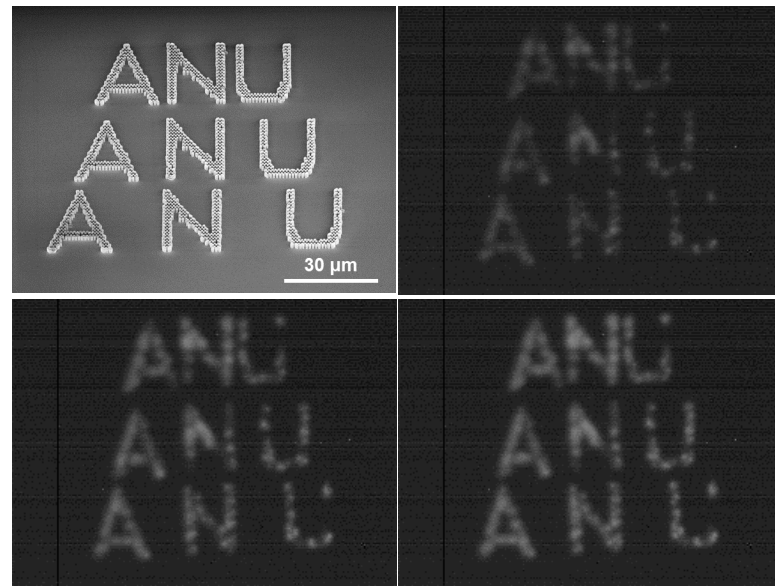
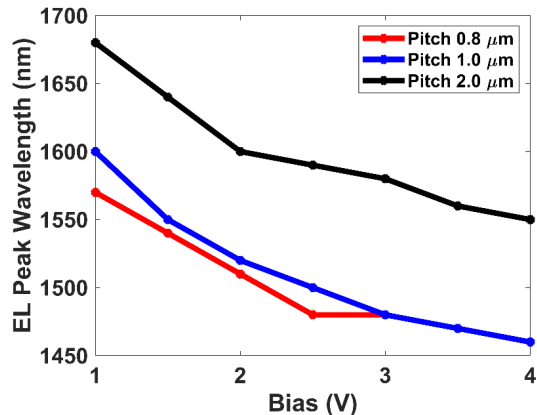
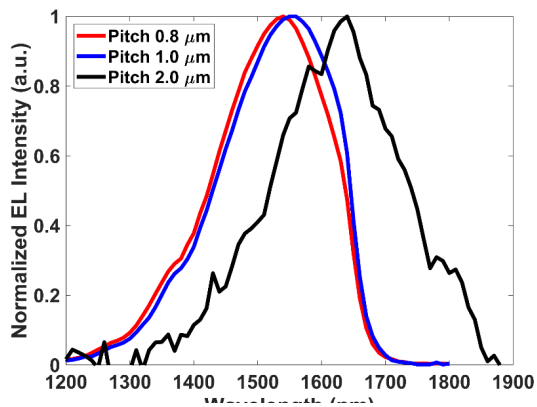
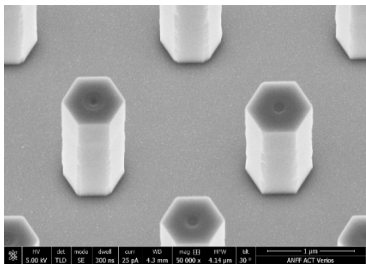
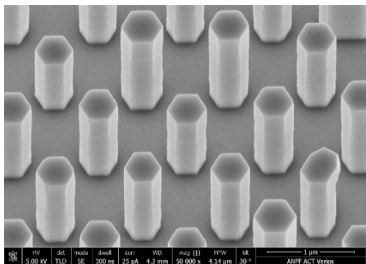
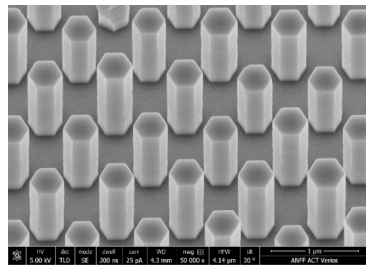


EL spectra



EL Modulation



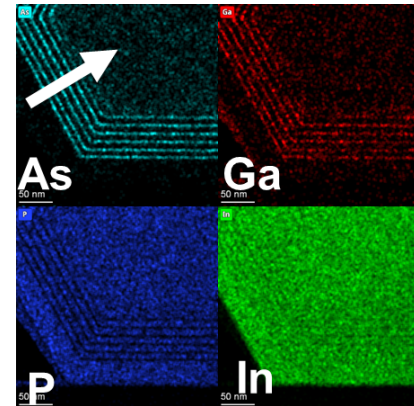
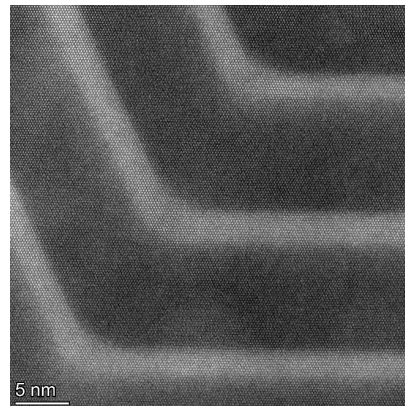
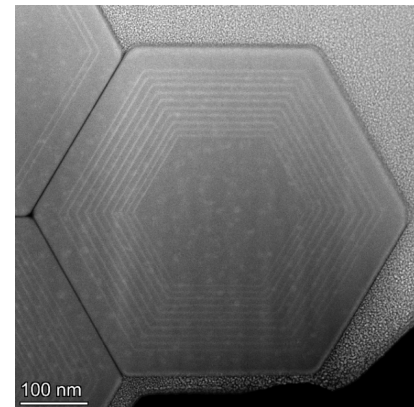
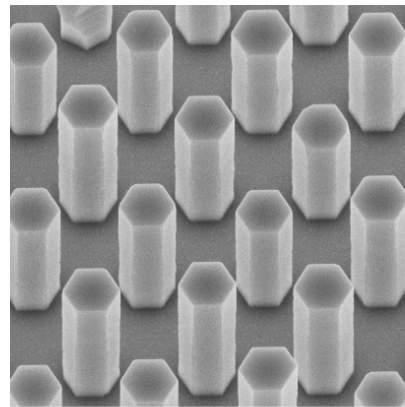


Promising for multi-wavelength, multi-pixel, individually addressable nanowire micro/nano LED arrays at low power consumptions.

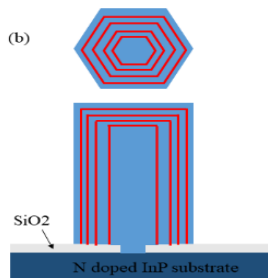
F. Zhang et al, *Opto-Electronic Science* 2, 230003 (2023).

InGaAs/InP QW-NW NIR Photodetector

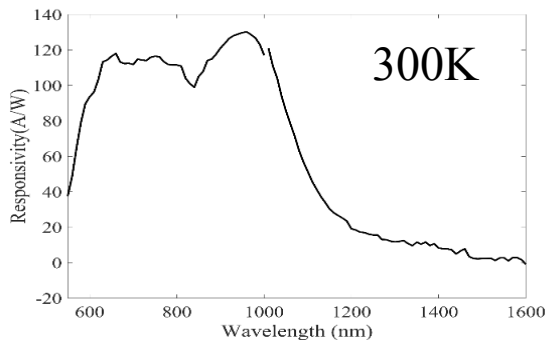
- Extended absorption to telecommunication wavelength
- Core-shell structure induces short carrier transportation distance leading to high gain and responsivity



n-i-n InGaAs/InP MQW nanowire detector

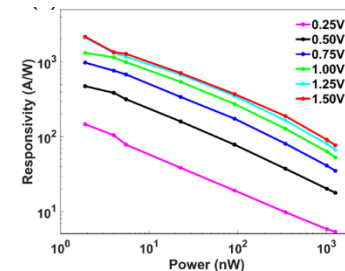


Photocurrent spectrum

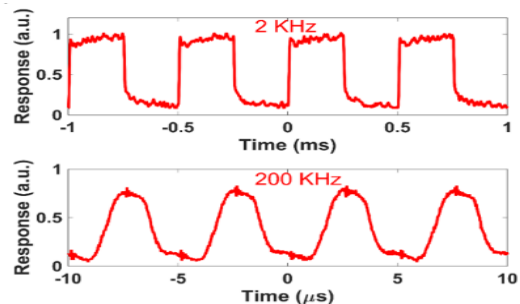


Power dependent responsivity

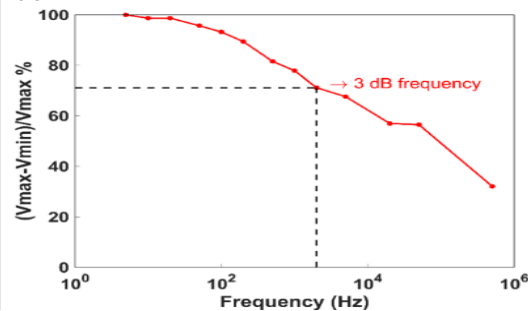
~2175 A/W @ 980nm, 1.9 nW, 1.5 V
 ~14.5 A/W @ 1550 nm, 117 nW, 1.5V



Photocurrent modulation



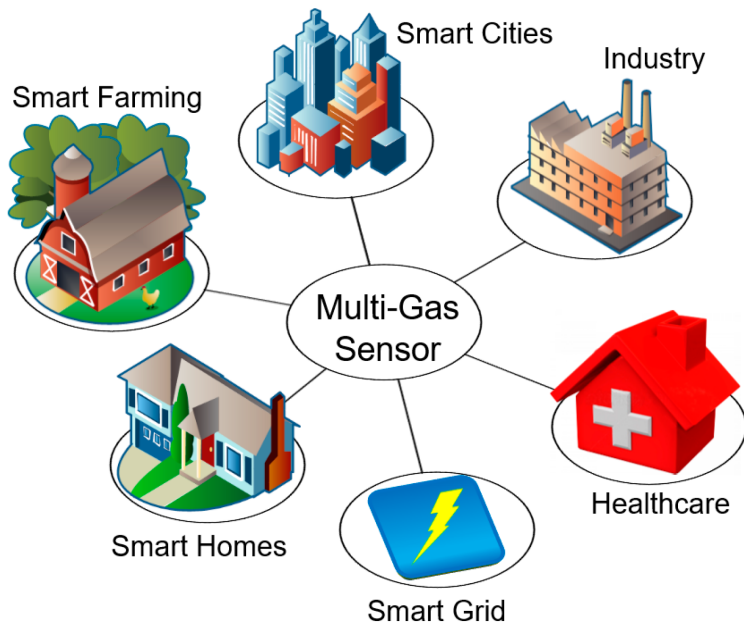
3dB frequency ~ 20KHz





Nanowire Array Gas Sensors

Gas sensing



Current gas sensing methods



Gas chromatography -
mass spectrometry



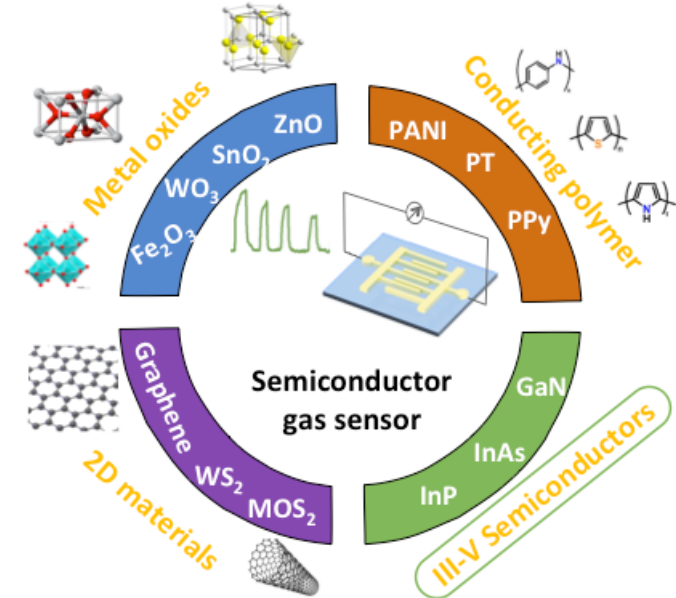
Ion mobility spectrometry

Limitations

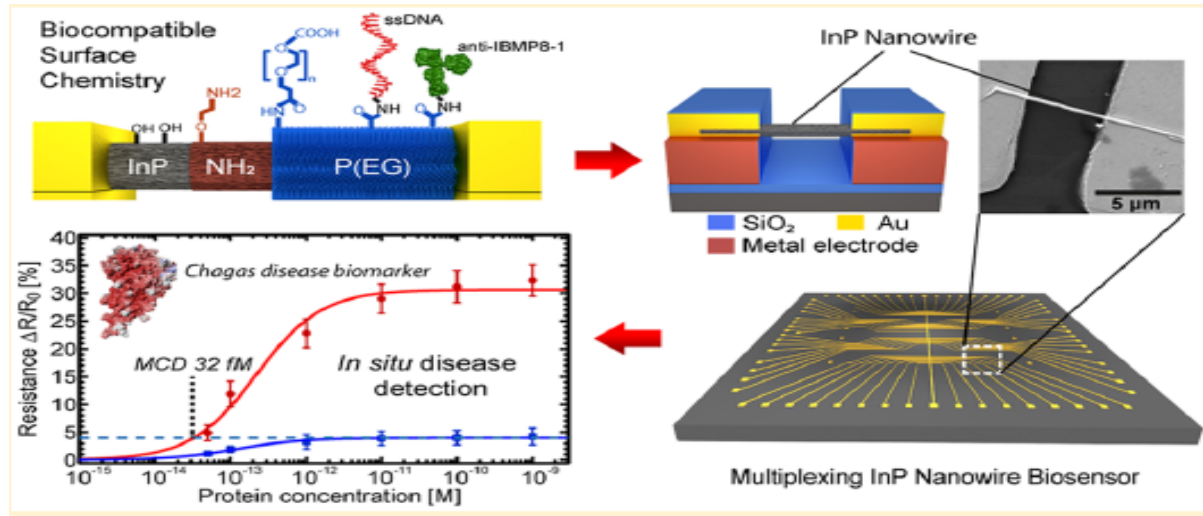
- Require specialized equipment
- Time-consuming
- Difficult to realize the miniaturization

Nano material/structure based chemiresistive sensing

- Miniaturisation (or reducing the size of the sensors to the micro- or nano-scale) leads to:
 - a better signal-to-noise ratio as well as lower costs
 - large surface-to-volume ratio and thus increased active sensing area
 - increase of sensing speed
 - large-scale integration
 - **Low power/self-powered operation**
- Nanowire chemiresistive or FET biosensors have been extensively investigated for real-time, label-free detection of a variety of biomolecule disease markers, such as proteins, nucleic acid, and viruses.



InP single nanowire biosensors



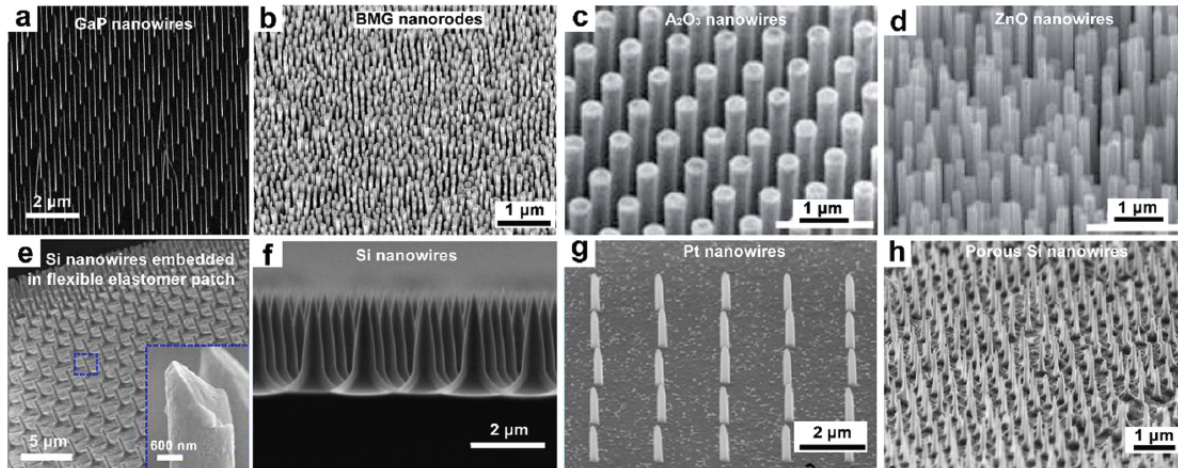
P. Arora et al, Appl Nanosci 3, 363 (2013).

Through tailored biofunctionalization, the single InP NW devices provide ultrahigh label-free detection sensitivities (~ 1 fM) for specific DNA sequences, and for a Chagas Disease protein marker.

Challenges: accurate NW alignment, fabrication and reliability.

Nanowire array biosensors

- Nanowire chemiresistive sensors have been extensively investigated for real-time, label-free detection of a variety of biomolecule disease markers, such as proteins, nucleic acid, and viruses, as well as extracellular and intracellular sensing.



Not much work on nanowire array (in particular III-V compound semiconductor based) gas sensors!

J. Mater. Chem. B, **8**, 7609 (2020).

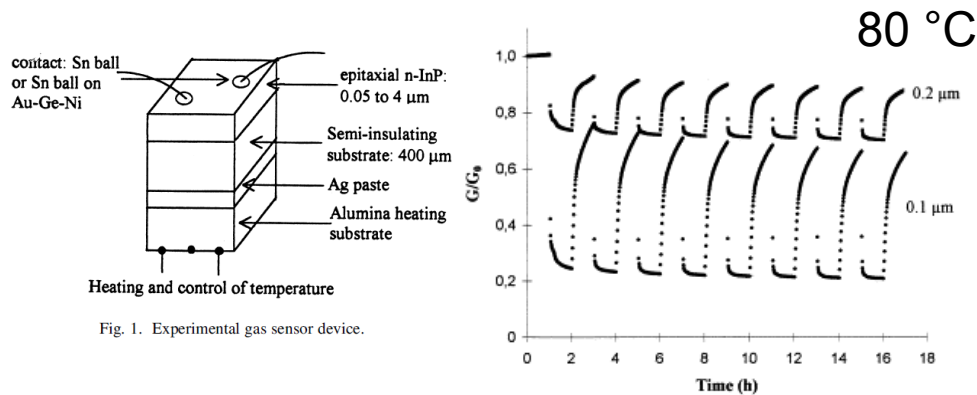


NO₂ gas sensors for environmental monitoring

- The latest research shows that vehicle emissions (a mix of pollutants including fine particulate matter (PM_{2.5}) and nitrogen dioxide (NO₂)) in Australia may cause <https://www.unimelb.edu.au/newsroom/news/2023/february/vehicle-emissions-may-cause-over-11,000-deaths-a-year,-research-shows>):
 - 11,105 premature deaths in adults per year, ten times more than road accidents
 - 12,210 cardiovascular hospitalisations per year;
 - 6,840 respiratory hospitalisations per year;
 - 66,000 active asthma cases per year
- During 2019 alone, almost two million cases worldwide of new childhood asthma were estimated to be due to nitrogen dioxide pollution - Children living in households that use gas stoves for cooking are 42% more likely to have asthma. <https://www.health.harvard.edu/blog/have-a-gas-stove-how-to-reduce-pollution-that-may-harm-health-202209072811>)

III-V semiconductor NO₂ sensors

- NO₂ sensor based on InP epitaxial thin layers: 80 °C, non-reproducible up to 50ppm, slow response time

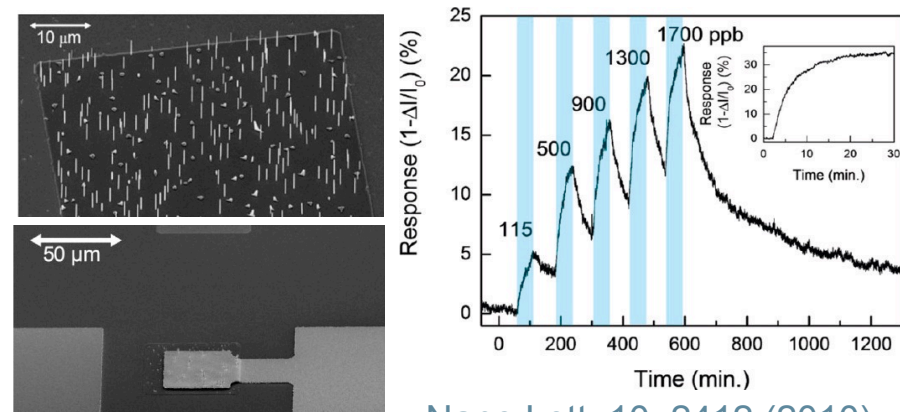


Thin Solid Films 348, 266 (1999).

- DFT calculations: 2D-InP₃ allotrope (δ -InP₃) shows strong chemical adsorption and charge transfer ability with NO₂.

W. C. Yi, et al, J. Mater. Chem. 7, 7352 (2019).

InAs nanowire array: non-stable response



Nano Lett. 10, 2412 (2010).

III-V semiconductor NO_2 sensors

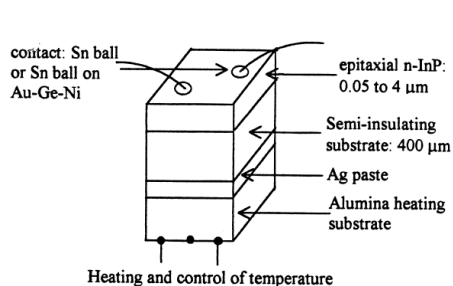
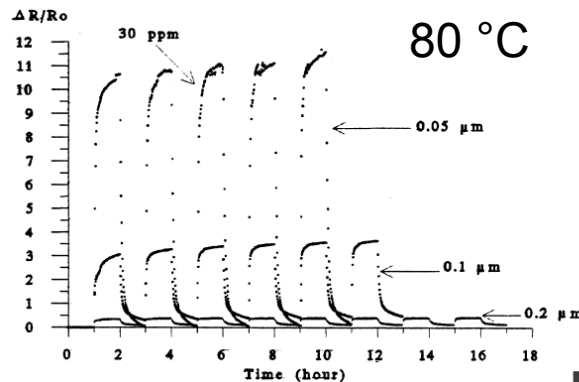
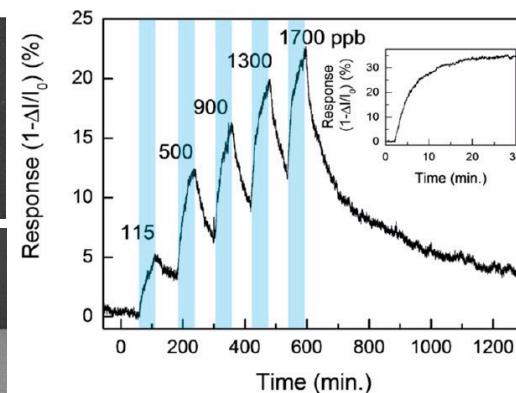
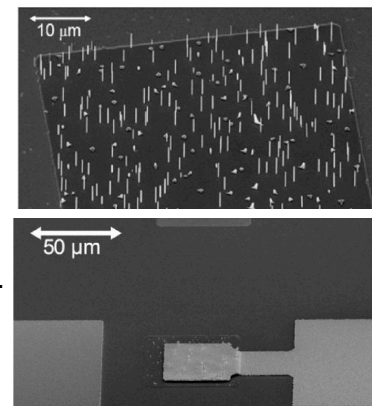


Fig. 1. Experimental gas sensor device.



InAs nanowire array



Nano Lett. 10, 2412 (2010).

NO_2 sensor based on InP epitaxial thin layers
Thin Solid Films 348, 266 (1999).

DFT calculations: InP shows strong chemical adsorption and charge transfer ability with NO_2 .
W. C. Yi, et al, J. Mater. Chem. 7, 7352 (2019).

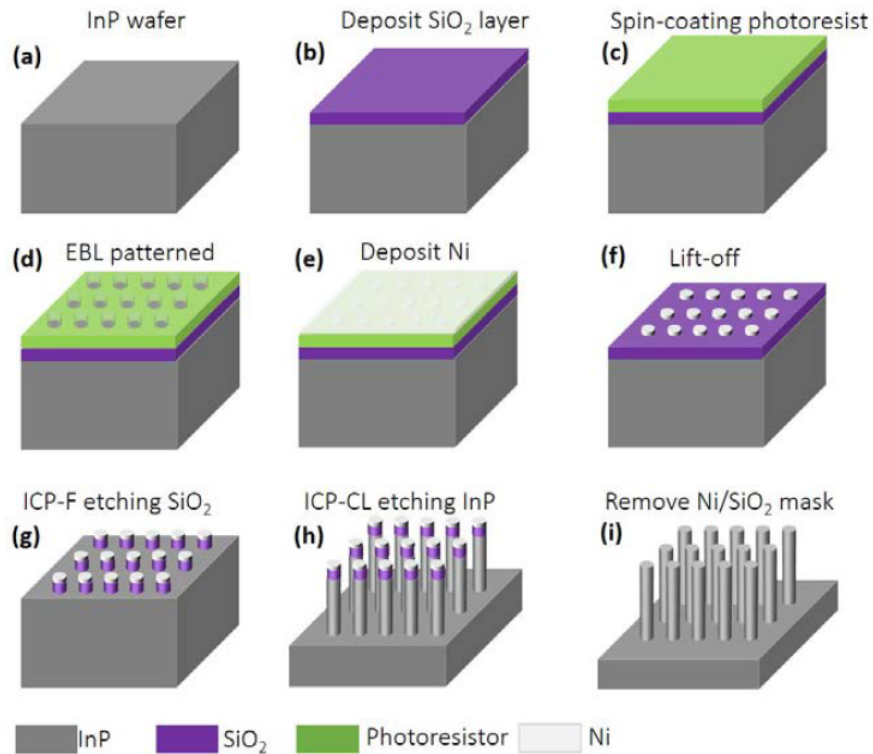
NO_2 sensor based on InP NW arrays



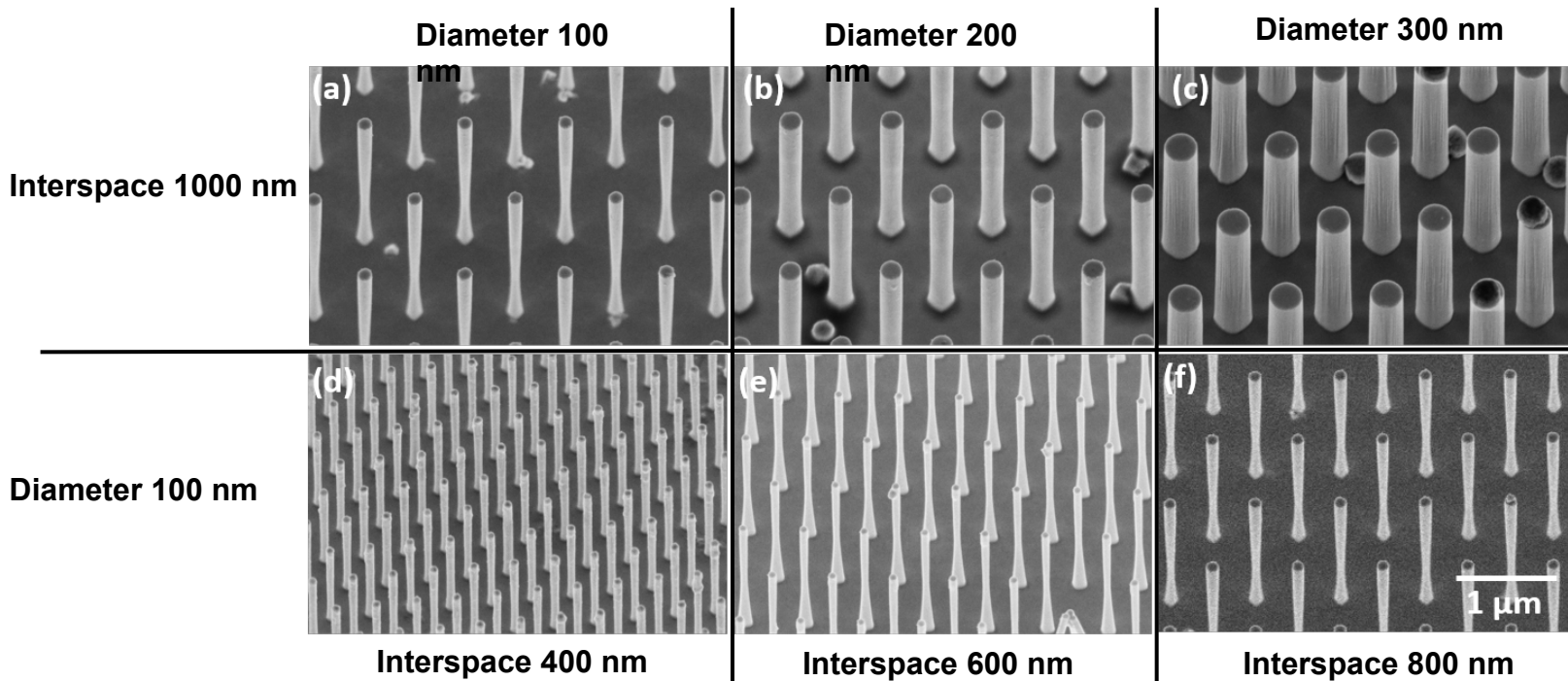
NO₂ emission & health

- The latest research shows that vehicle emissions (a mix of pollutants including fine particulate matter (PM_{2.5}) and nitrogen dioxide (NO₂)) in Australia may cause (<https://www.unimelb.edu.au/newsroom/news/2023/february/vehicle-emissions-may-cause-over-11,000-deaths-a-year,-research-shows>):
 - 11,105 premature deaths in adults per year;
 - 12,210 cardiovascular hospitalisations per year;
 - 6,840 respiratory hospitalisations per year;
 - 66,000 active asthma cases per year
 - **traffic pollution causes ten times more premature deaths than road accidents, which killed 1,123 people in 2021**
- During 2019 alone, almost two million cases worldwide of new childhood asthma were estimated to be due to nitrogen dioxide pollution - Children living in households that use gas stoves for cooking are 42% more likely to have asthma.
(<https://www.health.harvard.edu/blog/have-a-gas-stove-how-to-reduce-pollution-that-may-harm-health-202209072811>)

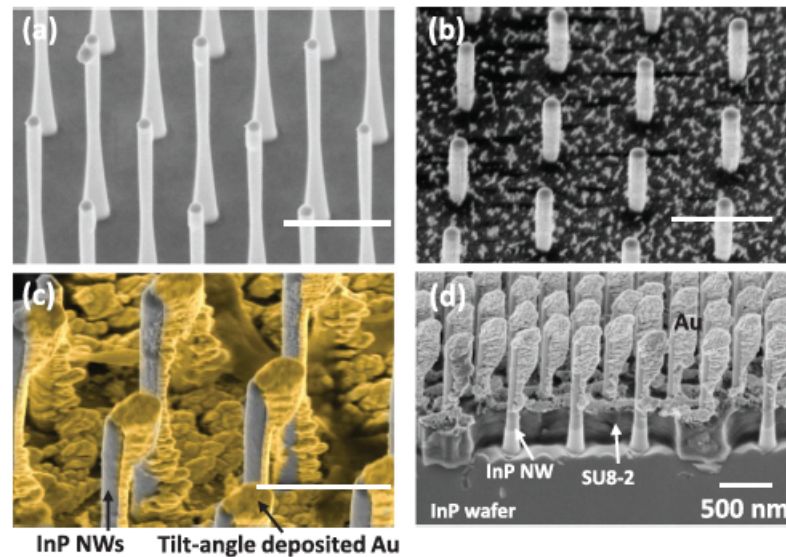
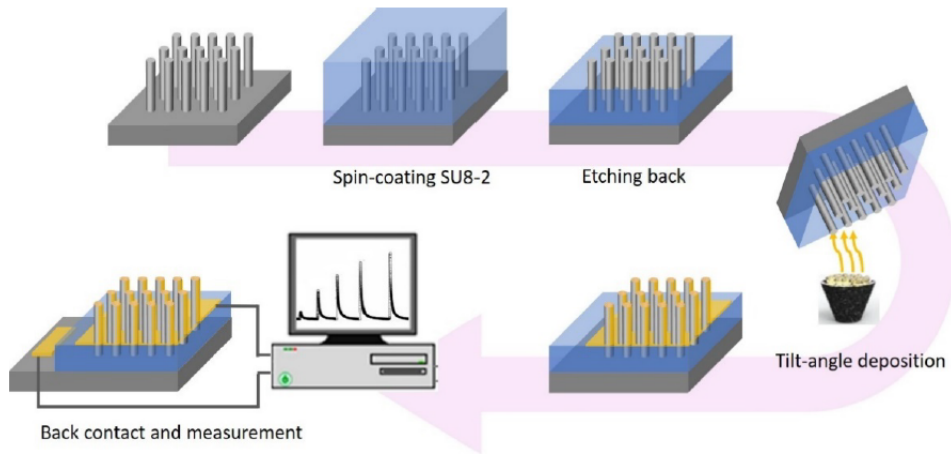
InP NW array fabrication: top-down etching



InP NW array fabrication



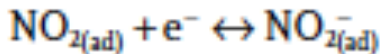
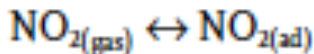
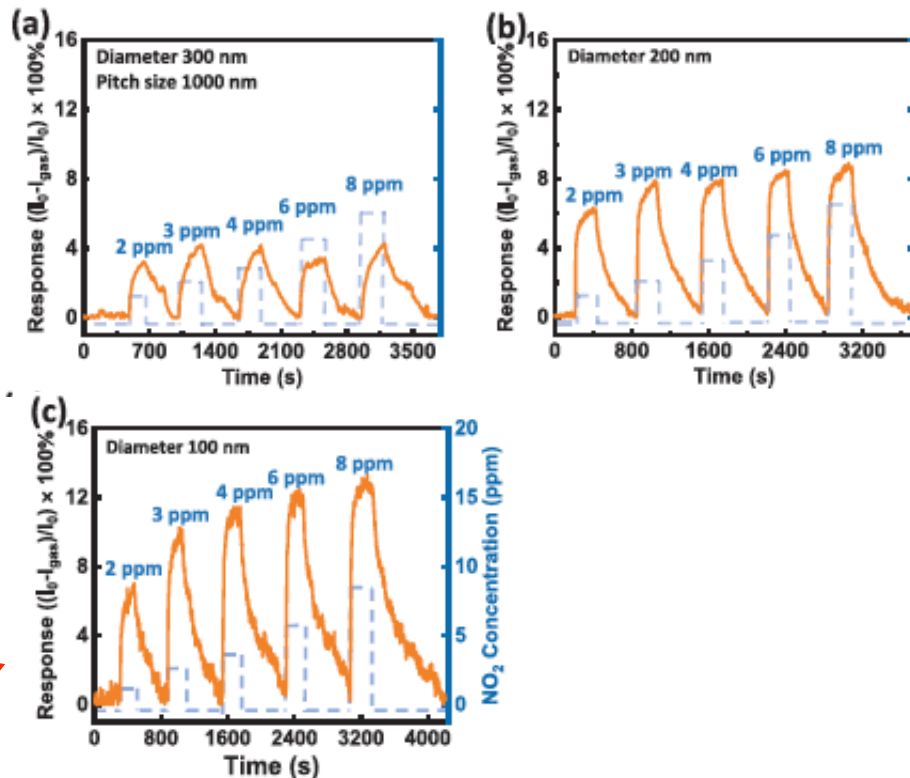
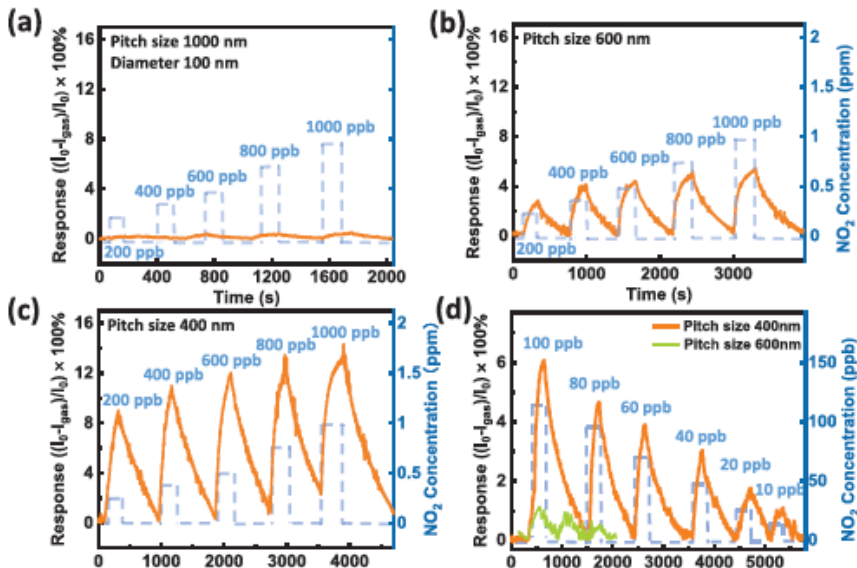
InP NW array NO₂ sensor fabrication



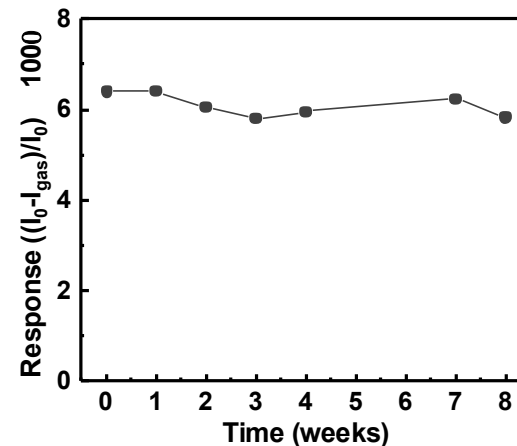
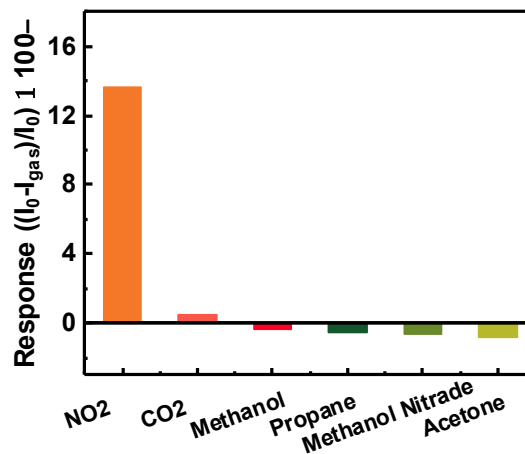
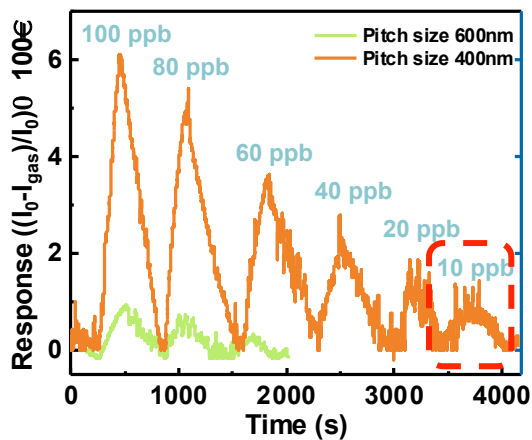
NW geometry related sensing performance

Spacing variation

Diameter variation



Limit of detection (LOD), selectivity and air stability



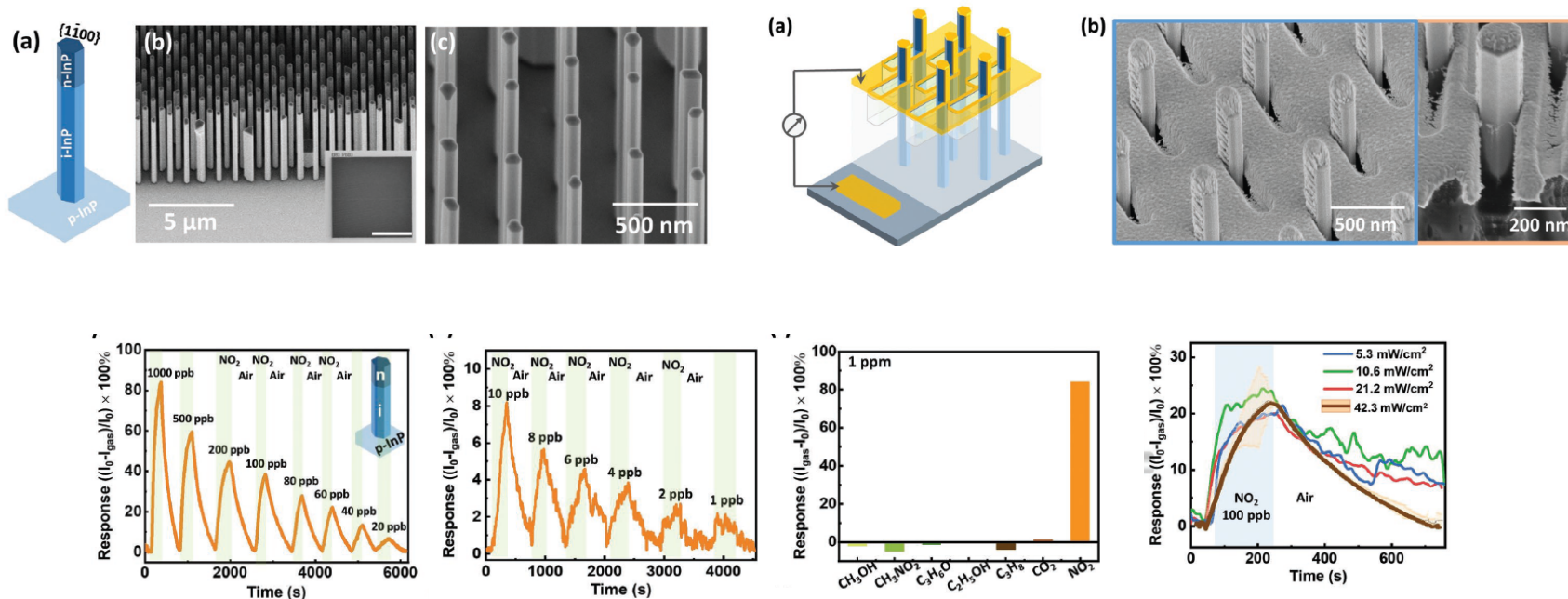
Performance comparison

Material/structure	Sensitivity [%] (1 ppm)	LOD [ppm]	Response/recovery time	Working temperature [°C]
InP-NWs	12.9	0.01	43/127 s	25
n-InP-epitaxy layer	6	0.1	1800/3600 s	80
InAs/InP-NWs	21	0.03	–	50
InAs-NWs	17	0.15	2400/2200 s	25
Pd-In ₂ O ₃ -NWs	6	1	71/100 s	110
ZnO	12	0.03	–	150
ZnO/Graphene	21	0.05	182/234 s	110
SnO ₂ -NWs	81	0.05	–	300
Pt/WO ₃	18	0.5	198/225 s	400
MoS ₂ /Graphene	12	0.05	–	200
Ni-MOF	85	0.5	2700/-s	50

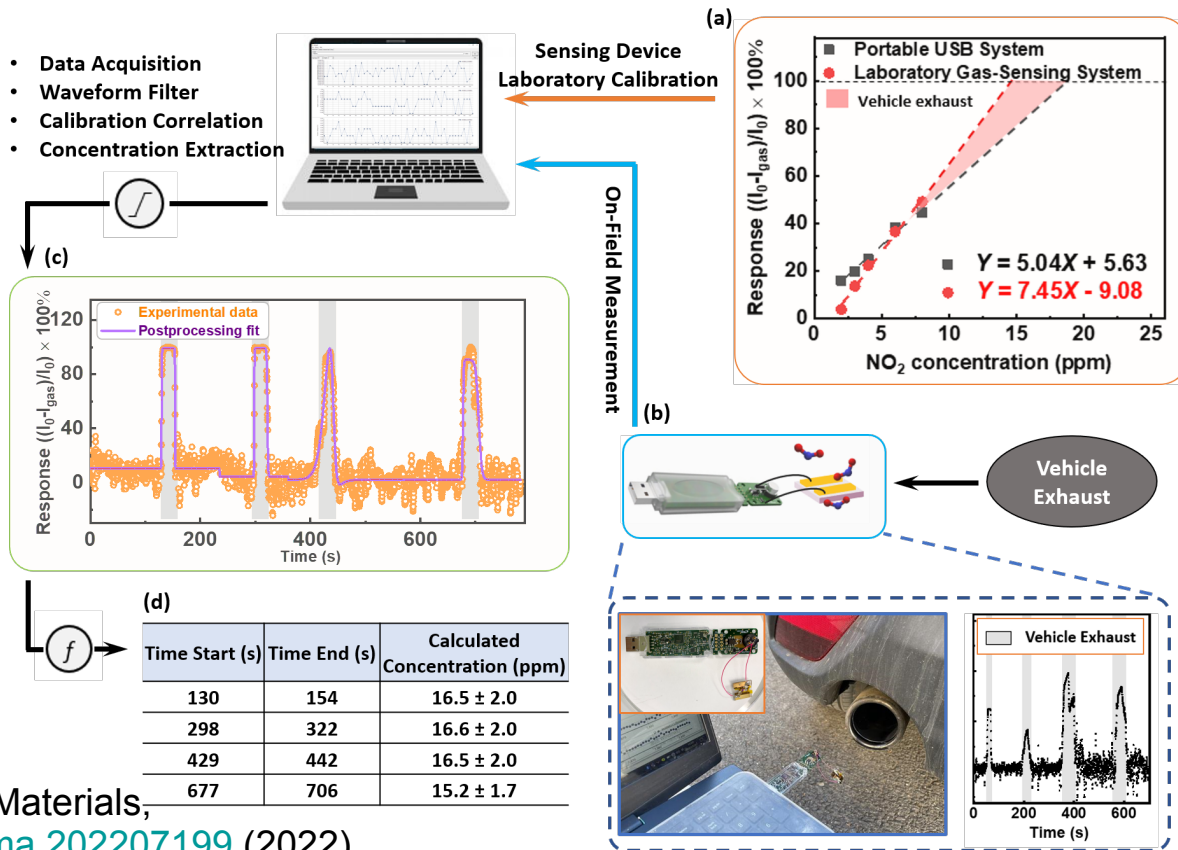
By investigating the NW geometry related gas adsorption and electron transfer/depletion process, high performance NO₂ sensing with ppb level of limit of detection at room temperature, and high selectivity and stability have been achieved.

S. Y. Wei et al, Adv. Func. Mater. 32, 2107596 (2021).

Self-powered nanowire array NO_2 sensor



On-field sensing measurement based on the self-powered NO₂ sensor





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ANFF



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- III-V semiconductor nanowires offer great potentials for a range of device applications
- Highly uniform III-V quantum well nanowires have been achieved and optimised, promising for optoelectronic device applications in highly integrated PICs
- III-V nanowires are promising sensor platform for IoTs
- In-depth understanding and optimisation of III-V nanowire growth, structural, optical and electrical properties are essential for high performance nanowire based devices and systems



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Thank you!